



TEST REPORT
IEC 60898-1
Circuit-breakers for over current protection for
household and similar installations
Part 1 - Circuit-breakers for a.c. operation

Report Number : 180801235SHA-001
Date of issue..... : 2018-08-27
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Applicant's name : Wenzhou Huajia Electrical Equipment Co., Ltd.
Address..... : No. 311, LATITUDE FIFTEEN ROAD, YUEQING ECONOMIC DEVELOPMENT ZONE, ZHEJIANG, CHINA.



Test specification:
Standard : IEC 60898-1: 2015
Test procedure : CB scheme
Non-standard test method : N/A

Test Report Form No. : IEC60898_1D
Test Report Form(s) Originator : DEKRA Certification B.V.
Master TRF : Dated 2015-09

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Test item description :	Circuit-breakers with overcurrent protection
Trade Mark :	
Manufacturer :	Wenzhou Huajia Electrical Equipment Co., Ltd. No. 311, LATITUDE FIFTEEN ROAD, YUEQING ECONOMIC DEVELOPMENT ZONE, ZHEJIANG, CHINA.
Model/Type reference :	SGP
Ratings :	U _e = 230/400V~ (1P) I _n =6, 10, 16, 20, 25, 32, 40, 50, 63A

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
<input checked="" type="checkbox"/>	CB Testing Laboratory:	Intertek Testing Services Shanghai
Testing location/ address		Building No.86, 1198 Qinzhou Road (North), Shanghai 200233, China
<input checked="" type="checkbox"/>	Associated CB Testing Laboratory:	Inspection Center of Products' Quality of Low Voltage Electric Apparatus in Zhejiang Province
Testing location/ address		No. 400 Guangqiong Rd., Jiaxing, Zhejiang, China
Tested by (name, function, signature)		Mark He 
Approved by (name, function, signature) ..		Quiet Lin 
<input type="checkbox"/>	Testing procedure: CTF Stage 1:	
Testing location/ address		
Tested by (name, function, signature)		
Approved by (name, function, signature) ..		
<input type="checkbox"/>	Testing procedure: CTF Stage 2:	
Testing location/ address		
Tested by (name + signature).....		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature) .. :		
<input type="checkbox"/>	Testing procedure: CTF Stage 3:	
<input type="checkbox"/>	Testing procedure: CTF Stage 4:	
Testing location/ address		
Tested by (name, function, signature)		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature) .. :		
Supervised by (name, function, signature) :		

Summary of testing:		
The products mentioned in this test report comply with IEC 60 898-1:2015.		
Clause	Testing items	Testing location
6	Marking and other product information	CBTL
8.1.1	General	CBTL
8.1.2	Mechanism	CBTL
8.1.3	Clearances and creepage distances	CBTL
8.1.6	Non-interchangeability	CBTL
9.3	Test of Indelibility of marking	CBTL
9.4	Test of reliability of screws, current-carrying parts and connections.	CBTL
9.5	Reliability of terminals for external conductors	CBTL
9.6	Test of protection against electric shock	CBTL
9.7	Test of dielectric properties	
9.7.1	Resistance to humidity	CBTL
9.7.2	Insulation resistance of the main circuit	CBTL
9.7.3~9.7.6	Dielectric strength	CBTL
9.8	Test of temperature-rise	CBTL
9.9	28-days test	ACTL
9.10	Tripping characteristic	ACTL
9.11	Mechanical and electrical endurance	ACTL
9.12	short circuit	ACTL
9.13	Resistance to mechanical shock and impact	CBTL
9.14	Resistance to heat	CBTL
9.15	Resistance to abnormal heat and to fire	CBTL
9.16	Resistance to rust	CBTL
Summary of compliance with National Differences:		
<input checked="" type="checkbox"/> The product fulfils the requirements of EN 60898-1:2003 + A1:2004 + A11:2006 + A12:2008 + A13:2012. SEE ATTACHMENT TO TEST REPORT IEC 60898-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES ON PAGE 73.		

Copy of marking plate:**REMARKS:**1. Test at service short-circuit capacity (I_{cs}):

For single-pole circuit-breakers of rated voltage 230/400V or 240/415V, an additional set of three samples is tested in a circuit according to figure 3. During the test the I^2t values need not be measured.

The test procedure is shown as below:

Operation	Samples		
	1	2	3
1	O	O	O
2	--	CO	O
3	O	--	CO
4	CO	O	--

2. Test at rated short-circuit capacity (I_{cn}):

For single-pole circuit-breakers of rated voltage 230/400V or 240/415V, an additional set of four samples is tested in a circuit according to figure 3. During the test the I^2t values need not be measured.

The test procedure is shown as below:

Operation	Samples			
	1	2	3	4
1	O	O	O	--
2	O	CO	--	--
3	--	--	CO	O

Test item particulars	
Type of circuit-breaker	SGP
Number of poles	<input checked="" type="checkbox"/> 1-P <input type="checkbox"/> 1-P+N <input type="checkbox"/> 2-P <input type="checkbox"/> 3-P <input type="checkbox"/> 3-P+N <input type="checkbox"/> 4-P
Protection against external influences	<input type="checkbox"/> enclosed <input checked="" type="checkbox"/> unenclosed
Method of mounting	<input type="checkbox"/> surface <input checked="" type="checkbox"/> flush <input checked="" type="checkbox"/> panel board
Method of connection	<input checked="" type="checkbox"/> .not associated with the mechanical mounting <input type="checkbox"/> associated with the mechanical mounting
Type of terminal	<input type="checkbox"/> screw ^{a) b)} <input checked="" type="checkbox"/> pillar ^{a) b)} <input type="checkbox"/> cage ^{a) b)} <input type="checkbox"/> lug <input type="checkbox"/> screw less ^{a)} <input type="checkbox"/> flat quick connect ^{a)} <input type="checkbox"/> plug-in <input type="checkbox"/> screw-in ^{a)} copper conductors ^{b)} aluminium conductors
Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D
I ² t characteristic	Energy limiting class 3 (In≤32A)
Value of rated operational voltage (Ue)	<input type="checkbox"/> 120 V <input type="checkbox"/> 230 V <input type="checkbox"/> 240 V <input type="checkbox"/> 120/240 V <input checked="" type="checkbox"/> 230/400 V <input type="checkbox"/> 400 V <input type="checkbox"/> 240/415 V <input type="checkbox"/> 415 V
Value of rated current (In)	6, 10, 16, 20, 25, 32, 40, 50, 63A
Value of rated frequency	<input checked="" type="checkbox"/> 50 Hz <input checked="" type="checkbox"/> 60 Hz
Ambient air temperature (°C)	<input checked="" type="checkbox"/> 30°C <input type="checkbox"/> 40°C <input type="checkbox"/> Other _____°C
Rated short-circuit capacity (Icn)	<input type="checkbox"/> 1,5 kA <input type="checkbox"/> 3 kA <input type="checkbox"/> 4,5 kA <input checked="" type="checkbox"/> 6 kA <input type="checkbox"/> 10 kA <input type="checkbox"/> 15 kA <input type="checkbox"/> 20 kA <input type="checkbox"/> 25 kA
Rated impulse withstand voltage (Uimp)	<input type="checkbox"/> 2,5 kV <input checked="" type="checkbox"/> 4 kV <input type="checkbox"/> declared ___ kV
Material group and CTI declared by manufacturer...:	<input type="checkbox"/> Group I, (600 V ≤ CTI) <input type="checkbox"/> Group II, (400 V ≤ CTI < 600 V) <input checked="" type="checkbox"/> Group IIIa, (175 V ≤ CTI < 400 V)
Classification of installation and use	Rail installed
Supply Connection	Cable connected
Possible test case verdicts:	
- test case does not apply to the test object	N/A
- test object does meet the requirement	P (Pass)
- test object does not meet the requirement	F (Fail)
Testing	
Date of receipt of test item	2016-02-23
Date (s) of performance of tests	From 2016-02-25 to 2016-04-12


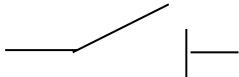
General remarks:	
<p>"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.</p> <p>Throughout this report a <input checked="" type="checkbox"/> comma / <input type="checkbox"/> point is used as the decimal separator.</p> <p>This test report is valid only being read together with the test reports of 180801235SHA-002, -003, -004.</p> <p>This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.</p>	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC 60364-4-41:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided :	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) : Wenzhou Huajia Electrical Equipment Co., Ltd. No. 311, LATITUDE FIFTEEN ROAD, YUEQING ECONOMIC DEVELOPMENT ZONE, ZHEJIANG, CHINA.	
General product information:	
$U_e = 230/400V\sim(1P), 400V\sim(230V\sim)(2P), 400V\sim(3P, 4P)$ $I_n = 6, 10, 16, 20, 25, 32, 40, 50, 63A$ $I_{cs} = I_{cn} = 6000A, B\text{- and }C\text{-type}$ Energy limiting class 3 (6~32A, B- and C-type)	

Number of tests for simplified test procedure, according to table C.3 and C.4

Report ref.No	No. of poles	I _n (A)	Type	Test sequence and number of samples								
				A	B	C ₁	C ₂	D ₀ +D ₁	D ₀	E ₁	E ₂	E ₃ ^{b)}
180801235S HA-001	1P	63	C	x	x	x	x	x	-	x	-	-
	1P	63	B	-	x^{d)}	-	-	-	x^{a)}	-	-	-
	1P	50	B,C	-	-	-	-	-	x^{a)}	-	-	-
	1P	40	B,C	-	-	-	-	-	x^{a)}	-	-	-
	1P	32	B,C	-	-	-	-	-	x^{a)}	-	x	-
	1P	25	B,C	-	-	-	-	-	x^{a)}	-	-	-
	1P	20	B,C	-	-	-	-	-	x^{a)}	-	-	-
	1P	16	B,C	-	-	-	-	-	x^{a)}	-	x	-
	1P	10	B,C	-	-	-	-	-	x^{a)}	-	-	-
	1P	6	B,C	-	-	-	-	-	x^{a)}	x	-	-
180801235S HA-002	2P	63	C	x^{e)}	-	-	x	-	-	x	-	-
	2P	32	B,C	-	-	-	-	-	-	-	x	-
	2P	16	B,C	-	-	-	-	-	-	-	x	-
	2P	6	C	-	-	-	-	-	-	x	-	-
180801235S HA-003^{c)}	3P	-	-	-	-	-	-	-	-	-	-	
180801235S HA-004	4P	63	C	x	x	x	x	x	-	x	-	-
	4P	63	B	-	x^{d)}	-	-	-	-	-	-	-
	4P	32	B,C	-	-	-	-	-	-	-	x	-
	4P	16	B,C	-	-	-	-	-	-	-	x	-
	4P	6	C	-	-	-	-	-	-	x	-	-

Note:

- a): For this test sequence only test of clause 9.10.2 (only for B type) is required according to the table C.4.
b): Test sequence in EN 60898-1, due to $I_{cn1}=I_{cn}$, the test sequence is omitted.
c): The tests of three-pole circuit-breakers are omitted when four-pole circuit-breakers have been tested according to IEC60 898-1 Annex C;
d): For this test sequence only test of clause 9.8 is required according to the table C.4
e): Only 8.11 and 9.15 of test sequence A2 is performed.

IEC 60898-1			
Clause	Requirement + Test	Result - Remark	Verdict
	TESTS „A“ 1 SAMPLE: C63, 1P	A₁	
6	MARKING AND OTHER INFORMATION		
	Circuit-breaker marked with:		--
	a) Manufacturer's name or trade mark.....:		P
	b) Type designation, catalogue number or other serial number.....:	SGP	P
	c) Rated voltage (V).....:	230/400V~	P
	d) Rated current without symbol "A", preceded by the symbol of instantaneous tripping.....:	C63	P
	e) Rated frequency (Hz)	50/60	N/A
	f) Rated short circuit capacity (A)	6000	P
	g) Wiring diagram		P
	h) Ambient air temperature, if different from 30°C	30°C	P
	i) Degree of protection, if different from IP20		N/A
	j) For D-type circuit-breakers: the maximum instantaneous tripping current, if higher than 20 I _n see table 2)		N/A
	k) Rated impulse withstand voltage U _{imp} if it is 2,5 kV	4kV	N/A
	l) Making and breaking capacity on an individual protected pole of multipole circuit-breakers (I _{cn1}), if different from I _{cn}		N/A
	Marking d) shall be readily visible when the CB is installed		P
	If, for small devices, the available space is insufficient, markings a), b), c), e), f), h), j) and l) may be put on the side or on the back of the CB		P
	Marking g) may be on the inside of any cover which has to be removed in order to connect the supply wires but shall not be on a label loosely attached to the CB		N/A
	Any other information not marked shall be given in the manufacturer's documentation		P
	The suitability for isolation, which is provided by all circuit-breakers of this standard, may be indicated by the symbol on the device		P
	I ² t characteristic (documentation)		N/A
	Symbols on supply and load terminal	'1', '2'	P
	Terminal for neutral conductor N		N/A
	Earthing terminal if any (IEC 60417-5019)		N/A
	On - off position shall be clearly indicated - 0 -	I - O	P

IEC 60898-1			
Clause	Requirement + Test	Result - Remark	Verdict
	For push-button CB the off push-button shall either be red or be marked with the symbol '0'		N/A
	Red not used for other push-button		N/A
	For CB with multiple current ratings, the maximum value is marked, the adjusted value indicated without ambiguity		N/A
	Marking shall be indelible and easily legible (not on removable parts), 15 s with water, 15 s with hexane (see cl. 9.3)		P
8.	REQUIREMENTS FOR CONSTRUCTION AND OPERATION		
8.1.1	General		
	Circuit-breakers shall be so designed and constructed that, in normal use, their performance is reliable and without danger to the user or surroundings		
8.1.2	Mechanism		
	The moving contact shall be mechanically coupled so that all poles make and break together, whether operated manually or automatically, even if an overload occurs on one pole only		N/A
	The switched neutral shall close before and open after the protected pole (s)		N/A
	Neutral pole having adequate making and breaking capacity and CB with independent manual operation: all poles operate together including neutral pole		N/A
	CB shall have a trip free mechanism		P
	It shall be possible to switch the CB on and off by hand		P
	No intermediate position of the contacts		P
	Position of contacts shall be indicated		P
	Indication visible from the outside		P
	If the indication is on the actuating means, it shall, when released, automatically take up or stay in the position corresponding to that of the moving contacts; operating means shall have two different rest positions, except that, for automatic operation, a third distinct rest position may be provided		P
	If a separate mechanical indicator is used to indicate the position of the main contacts, colour red shall be used for the on position and green for the off position.		P
	The action of the mechanism shall not be influenced by the position of enclosures		P
	If the cover is used as a guiding means for push-button, it shall not be possible to remove this button from the outside		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating means securely fixed, not possible to remove them without a tool		P
	For the up-down operating means the contacts shall be closed by the up movement.		P
8.1.3	Clearances and creepage distances		
	The minimum required clearances and creepage distances are based on the CB being designed for operating in an environment with pollution degree 2		P
	Compliance for item 1 in Table 4 is checked by measurement and by the test of 9.7.5.4.1 and 9.7.5.4.2. The test is carried out with samples not submitted to the humidity treatment described in 9.7.1.		P
	The clearances of items 2 and 4 (except accessible surface after installation) may be reduced provided that the measured clearances are not shorter than the minimum allowed in IEC 60664-1 for homogenous field conditions.		P
	In this case, after the humidity treatment in 9.7.1, compliance for item 2 and 4 and arrangements of 9.7.2 items b), c), d) and e) is checked:		P
	-Tests according to 9.7.2 to 9.7.4 as applicable		P
	-Test according to 9.7.5.2 with test voltages acc. Table 13 with test arrangements of 9.7.2 items b), c), d), e)		P
	If measurement does not show any reduced clearance, test 9.7.5.2 is not applied		P
	Compliance for item 3, checked by measurement		N/A
	The insulating materials are classified into Material Groups on the basis of their comparative tracking index (CTI) acc. to IEC 60664-1		P
	Clearances [mm] U_{imp}		--
	4 kV (see table 4) 2,5 kV (see table 4)	<input checked="" type="checkbox"/> <input type="checkbox"/>	--
	Minimum clearances (see table 4)		
		minimum clearances [mm]	--
	1.between live parts (of the main circuits) which are separated when the CB is in off position	4,5 mm	P
	2.between live parts of different polarity.....		N/A
	3.between circuits supplied from different sources, one of which being PELV or SELV		N/A
	4. between live parts and		
	- accessible surfaces of operating means.....	>10,0 mm	P

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Clause	Requirement + Test	Result - Remark	Verdict
	- screws or other means for fixing covers		N/A
	- surface on which the base is mounted.....	6,0 mm	P
	- screws or other means for fixing the circuit breaker		N/A
	- metal covers or boxes		N/A
	- other accessible metal parts	>10,0 mm	P
	- metal frames supporting the base (flush-type) ..	6,0 mm to fixing rail	P
	Minimum creepage distances (see table 4)		
	Material group	<input type="checkbox"/> III _b <input checked="" type="checkbox"/> III _a <input type="checkbox"/> II <input type="checkbox"/> I	--
		minimum creepage distances [mm]	--
	1.between live parts (of the main circuits) which are separated when the CB is in off position	>10,0 mm	P
	2.between live parts of different polarity.....		N/A
	3.between circuits supplied from different sources, one of which being PELV or SELV		N/A
	4. between live parts and		
	- accessible surfaces of operating means.....	>10,0 mm	P
	- screws or other means for fixing covers		N/A
	- surface on which the base is mounted.....	6,0 mm	P
	- screws or other means for fixing the circuit breaker		N/A
	- metal covers or boxes		N/A
	- other accessible metal parts	>10,0 mm	P
	- metal frames supporting the base (flush-type) ..	6,0 mm to fixing rail	P
8.1.4	Screws, current-carrying parts and connections		
8.1.4.1	Connections, withstand mechanical stresses occurring in normal use		P
	Screws for mounting of the CB not of the thread-cutting type		N/A
	Test according to cl. 9.4:		
	- 10 times (screw Ø / torque Nm)	Ø __mm__Nm (see table 11) Ø __mm__Nm	N/A
	- 5 times (screw Ø / torque Nm)	Ø <u>4,8</u> mm <u>2</u> Nm (see table 11) Ø __mm__Nm	P
	Plug in connections tested by plugging in and pulling out five times		N/A
	After test connections have not become loose nor electrical function impaired		P

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Clause	Requirement + Test	Result - Remark	Verdict
8.1.4.2	Screws with a thread of insulating material ensured correct introduction		N/A
8.1.4.3	Electrical connection: contact pressure not transmitted through insulating material, unless there is sufficient resilience in the metallic parts		P
8.1.4.4	Current-carrying parts including parts intended for protective conductors, if any, shall be made of a metal having, under the conditions occurring in the equipment, mechanical strength, electrical conductivity and resistance to corrosion adequate for their intended use. Examples below:		
	- copper		N/A
	- alloy 58% copper for worked cold parts		P
	- alloy 50% copper for other parts		N/A
	- other metal		N/A
	In case of using ferrous alloys or suitably coated ferrous alloys, compliance to resistance to corrosion is checked by a test of resistance to rusting (see 9.16).		P
	The requirements of this subclause do not apply to contacts, magnetic circuits, heater elements, bimetals, shunts, parts of electronic devices or to screws, nuts, washers, clamping plates, similar parts of terminals and parts of the test circuit		P
8.1.5	Terminals for external conductors		--
	Compliance is checked by inspection and by the tests as relevant for the type of connection:		--
	by tests of clause 9.5 for screw-type terminals		P
	by specific tests for plug-in or bolt-on CBs included in the standard		N/A
	by the tests of Annexes J, K		N/A
8.1.5.1	Terminals ensure the necessary contact pressure		P
9.5	Torque test:		
	- torque (Nm); diameter (mm).....:	2,0Nm, Ø4,8 mm	--
	- max. cross-sectional area (mm ²).....:	25,0	--
9.5.2	Pull test:		
	Terminal shall be suitable for all types of conductors: rigid (solid or stranded) and flexible, unless otherwise specified by the manufacturer.		--
	Min. cross-section solid / stranded / flexible (mm ²).....:	Solid: 1,0 mm ² Stranded: 1,5 mm ² Flexible: 1,0 mm ²	--

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Clause	Requirement + Test	Result - Remark	Verdict																																				
	Max. cross-section solid / stranded / flexible (mm ²).....:	Solid: 16,0 mm ² Stranded: 25,0 mm ² Flexible: 16,0 mm ²	--																																				
	Torque ² / ₃ (Nm)	1,33Nm	--																																				
	Pull for 1 min solid / stranded / flexible (N).....:	50N for 1 mm ² 50N for 1,5 mm ² 90N for 16 mm ² 100N for 25 mm ²	P																																				
	During the test no noticeable move of conductor		P																																				
9.5.3	Torque test:																																						
	- torque ² / ₃ (Nm).....:	1,33Nm	--																																				
	- min. cross-sectional area (mm ²).....:	Solid: 1,0 mm ² Stranded: 1,5 mm ²	--																																				
	- max. cross-sectional area (mm ²).....:	Solid: 16,0 mm ² Stranded: 25,0 mm ²	--																																				
	The conductor shows no damage		P																																				
	Terminals have not worked loose and no damage		P																																				
9.5.4	Terminals fitted with the largest cross-section area specified in Table 5, for stranded copper conductor.																																						
	Max. cross-section stranded (mm ²).....:	Stranded: 25 mm ²	--																																				
	Torque ² / ₃ (Nm)	1,33Nm	--																																				
	After the test no strand of conductor escaped outside		P																																				
8.1.5.2	Terminals allow the connection of conductors of the following cross-sectional areas: (table 5)		P																																				
	Rated current (A) Range of nominal cross sections to be clamped* (mm ²)	Solid conductors: 1,0mm ² to 16,0mm ² Stranded conductors: 1,5mm ² to 25,0mm ² flexible conductors: 1,0mm ² to 16,0mm ²	P																																				
	<table border="0"> <tr> <td></td> <td>Rigid (solid or stranded) conductors</td> <td></td> <td>Flexible conductors</td> </tr> <tr> <td>≤ 13</td> <td>1</td> <td>to</td> <td>2,5</td> </tr> <tr> <td>> 13</td> <td>1</td> <td>to</td> <td>4</td> </tr> <tr> <td>> 16</td> <td>1,5</td> <td>to</td> <td>6</td> </tr> <tr> <td>> 25</td> <td>2,5</td> <td>to</td> <td>10</td> </tr> <tr> <td>> 32</td> <td>4</td> <td>to</td> <td>16</td> </tr> <tr> <td>> 50</td> <td>10</td> <td>to</td> <td>25</td> </tr> <tr> <td>> 80</td> <td>16</td> <td>to</td> <td>35</td> </tr> <tr> <td>> 100</td> <td>24</td> <td>to</td> <td>50</td> </tr> </table>		Rigid (solid or stranded) conductors		Flexible conductors	≤ 13	1	to	2,5	> 13	1	to	4	> 16	1,5	to	6	> 25	2,5	to	10	> 32	4	to	16	> 50	10	to	25	> 80	16	to	35	> 100	24	to	50		
	Rigid (solid or stranded) conductors		Flexible conductors																																				
≤ 13	1	to	2,5																																				
> 13	1	to	4																																				
> 16	1,5	to	6																																				
> 25	2,5	to	10																																				
> 32	4	to	16																																				
> 50	10	to	25																																				
> 80	16	to	35																																				
> 100	24	to	50																																				

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Clause	Requirement + Test	Result - Remark	Verdict
	*It is required that, for current ratings up to and including 50 A, terminals be designed to clamp solid conductors as well as rigid stranded conductors. Nevertheless, it is permitted that terminals for conductors having cross-sections from 1 mm ² up to 6 mm ² be designed to clamp solid conductors only.		P
	- or terminals for external untreated aluminium conductors and with aluminium screw-type terminals for use with copper or with aluminium conductors according to Annex L.		N/A
8.1.5.3	Means for clamping the conductors in the terminals not serve to fix any other component (See test sub-clause 9.5)		P
8.1.5.4	Terminals for $I_N \leq 32$ A allow the connection of conductors without special preparation		P
8.1.5.5	Terminals shall have adequate mechanical strength; ISO thread or equivalent (See tests of sub-clause 9.4 and 9.5.2)		P
8.1.5.6	Clamping of conductor without damage to the conductor (See test of sub-clause 9.5.3)		P
8.1.5.7	Clamping of conductor between metal surfaces (See tests of sub-clause 9.4 and 9.5.2)		P
8.1.5.8	Conductor shall not slip-out when the clamping screw or nuts are tightened (See test of sub-clause 9.5.4)		P
8.1.5.9	Terminals shall be properly fixed. No work loose when the clamping screws or nuts are tightened or loosened (See test of sub-clause 9.4)		P
8.1.5.10	Clamping screws or nuts of terminals for protective conductors adequately secured against accidental loosening		N/A
8.1.5.11	Pillar terminals shall allow full insertion and reliable clamping of the conductor		P
8.1.5.12	Screws and nuts of terminals for external conductors shall be in engagement with a metal thread, and the screws shall not be of tapping screw type		P
8.1.6	Non-interchangeability		
	For circuit-breakers intended to be mounted on bases forming a unit therewith (plug-in or screw-in type) it shall not be possible, without the aid of a tool, to replace a circuit-breaker when mounted as for normal use by another of the same make having a higher rated current, compliance is checked by inspection		N/A
8.1.7	Mechanical mounting of plug-in circuit-breakers		

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Clause	Requirement + Test	Result - Remark	Verdict
8.1.7.1	The mechanical mounting of plug-in circuit-breakers, the holding in position of which does not depend solely on their plug-in connection(s), shall be reliable and have adequate stability		N/A
8.1.7.2	Plug-in type circuit-breakers, the holding in position of which does not depend solely on their plug-in connection(s) Compliance of the mechanical mounting is checked by the relevant test 9.13		N/A
8.1.7.3	Plug-in type circuit-breakers, the holding in position of which does depend solely on their plug-in connection(s) Compliance of the mechanical mounting is checked by the relevant test 9.13		N/A
8.2	Protection against electric shock		
	Live parts not accessible in normal use		P
	For CB, other than plug-in type, external parts, other than screws and other means for fixing covers, which are accessible shall be of insulating material		P
	Unless the live parts are within an internal enclosure of insulating material: Lining - reliable fixed, - adequate thickness and - mechanical strength		N/A
	Inlet openings for cables shall be in insulating material or be provided with bushings or similar devices in insulating material Such device - shall be reliable fixed - shall have adequate mechanical strength		N/A
	For plug-in CB, external parts, other than screws and other means for fixing covers, which are accessible shall be in insulating material		N/A
	Metallic operating means insulated from live parts		N/A
	Metal parts of the mechanism not accessible and insulated from accessible metal parts, metal frames (for flush-type), screws or other means for fixing the base		P
	Replacement of plug-in CB possible without touching live parts		N/A
	Lacquer or enamel not considered		N/A
8.1.3	Creepage distances [mm] (see table 4)		
	Internal parts only	See above	
9.6	Test of protection against electric shock		

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Clause	Requirement + Test	Result - Remark	Verdict
	This verification is applicable to those parts of circuit breakers which are exposed to the operator when mounted as for normal use		P
	Use of test finger so designed that each jointed can be turned through an angle of 90° with respect to the finger		P
	Circuit-breaker with enclosures of thermoplastic material are additional tested at 35 °C for 1 min with a force of 75 N		N/A
8.10	Resistance to heat		
	CB sufficiently resistant to heat		P
9.14	Test of resistance to heat		
9.14.1	Test:		
	- without removable covers 1 h (100 ± 2) °C		P
	- removable covers 1 h (70 ± 2) °C		N/A
	After the test no access to live parts, marking still legible		P
9.14.2	Ball pressure test for external parts of insulating material (parts retaining current-carrying parts and parts of the protective circuit in position) T = 125°C Ø of impression ≤ 2 mm	Impression: 1,5 mm (Enclosure)	P
9.14.3	Ball pressure test for external parts of insulating material (parts not retaining current-carrying parts and parts of the protective circuit in position) T = (70 ± 2)°C or T = ___ °C = (40 ± 2)°C + max. temperature rise of sub-clause 9.8 Ø of impression ≤ 2 mm	Impression: 1,0 mm (Handle)	P
8.12	Resistance to rusting		
	Ferrous parts adequately protected against rusting		P
9.16	Test of resistance to rusting:		
	- 10 min immersed in a cold chemical degreaser such as methyl-chloroform or refined petrol		
	- 10 min immersed in a 10% solution of chloride in water at 20°C		
	- 10 min at 95% humidity at 20°C		
	- 10 min at 100°C		
	No sign of rust		P
	TESTS „A₂“ 3 samples: C63, 1P	A₂₋₁ A₂₋₂ A₂₋₃	

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Clause	Requirement + Test	Result - Remark	Verdict
8.11	Resistance to abnormal heat and to fire		
	External parts of insulating material shall not ignite or spread fire under fault or overload conditions		P
9.15	Resistance to abnormal heat and to fire		
	Test performed on a complete CB		P
	external parts retaining current-carrying parts and parts of the protective circuit in position (960 ± 15)°C	Enclosure	P
	all other external parts (650 ± 10)°C	Handle	P
	No visible flames, no sustained glowing, or	Handle	P
	flames and glowing extinguish within 30 s after removal	5,5s Enclosure	P
	No ignition of tissue paper or scorching of the pinewood board		P

	TESTS „B“ 3 samples: C63, 1P	B ₁	B ₂	B ₃	
8.3	Dielectric properties and isolating capability				
8.3.1	CB shall have adequate dielectric properties and shall ensure isolation:				P
8.3.2	Dielectric strength at power frequency				
	Compliance is checked by the tests 9.7.1, 9.7.2 and 9.7.3 on circuit-breaker in new condition				P
8.3.3	Isolating capability				
	Circuit-breakers shall be suitable for isolation. Compliance is checked by the verification of compliance with the minimum clearances and creepage distances of item 1 of table 4 and by tests of 9.7.5.1 and 9.7.5.3.				P
8.3.4	Dielectric strength at rated impulse withstand voltage (U _{imp})				
	Circuit-breakers shall adequately withstand impulse voltages. Compliance is checked by the tests of 9.7.5.2.				P
9.7	Test of dielectric properties and isolating capability				
9.7.5.4	Verification of resistance of the insulation of open contact and basic insulation against an impulse voltage in normal conditions				
	These tests are not preceded by the humidity treatment described in 9.7.1.				P
	The test is carried out on an CB fixed on a metal support				P
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2μs, and a time to half-value of 50μs				P

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Clause	Requirement + Test	Result - Remark	Verdict
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.		P
	rated impulse withstand voltage [kV]:	4kV	--
	sea level of test laboratory [m]:	Sea level	--
	test voltage (acc. Table 15) [kV]:	6,2kV	--
9.7.5.4.2	CB in open position (contacts in open position)		
	The impulses are applied between:		--
	the line terminals connected together and the load terminals connected together		P
9.7.5.4.3	CB in closed position		
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any		P
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB		N/A
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.		P
	no disruptive discharges during the test		P
9.7.1	Resistance to humidity		
9.7.1.1	Preparation of the circuit-breaker for test		
	Inlet openings, if any, are left open; if knock-outs are provided, one of them is opened.		N/A
9.7.1.2	Test conditions		
	The humidity treatment is carried out in humidity cabinet 91% to 95% and the temperature of the air between 20 °C and 30 °C	Rf = 93% T = 25°C	P
9.7.1.3	Test procedure.		
	The sample is kept in the cabinet for 48 h.		P
9.7.1.4	Conditions of the circuit breaker after the tests.		
	The sample show no damage within the meaning of this standard and shall withstand the tests of 9.7.2 and 9.7.3, 9.7.4 and 9.7.5.2		P
9.7.2	Insulation resistance of the main circuit		

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Clause	Requirement + Test	Result - Remark	Verdict
9.7.2	After an interval between 30 min and 60 min flowing this treatment, the insulation resistance is measured 5 s after application of a d.c. voltage of approximately 500 V, consecutively as follows:	[MΩ] [MΩ] [MΩ]	
	a) In off-position, between the terminals which are electrically connected together when the circuit-breaker is in the closed position $\geq 2 \text{ M}\Omega$	>500 >500 >500	P
	b) in off-position, between each pole in turn and the others connected together $\geq 2 \text{ M}\Omega$		N/A
	c) in on-position, between all poles connected together and the frame $\geq 5 \text{ M}\Omega$	>500 >500 >500	P
	d) between metal parts of mechanism and the frame $\geq 5 \text{ M}\Omega$		N/A
	e) between the frame and metal foil in contact with the inner surface of the internal enclosure or lining of insulating material $\geq 5 \text{ M}\Omega$		N/A
9.7.3	Dielectric strength of the main circuit		
	After the circuit-breakers have passed the tests of 9.7.2 the test voltage specified is applied for 1 min between the parts indicated in 9.7.2		P
	a) 2000 V		P
	b) 2000 V		N/A
	c) 2000 V		P
	d) 2000 V		N/A
	e) 2500 V		N/A
	No flashover or breakdown		P
9.7.4	Insulation resistance and dielectric strength of the auxiliary circuits		
	Insulation resistance of auxiliary circuits measured with 500 V DC after 1 min:		--
	1) between all auxiliary circuits and the frame ($\text{M}\Omega$) $\geq 2 \text{ M}\Omega$		N/A
	2) between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together ($\text{M}\Omega$) $\geq 2 \text{ M}\Omega$		N/A
	Dielectric strength of auxiliary circuits measured with an AC voltage at rated frequency for 1 min:		--
	Rated voltage of auxiliary circuits (a.c. or d.c.)	Test voltage (V)	--
	≤ 30	600	
	$> 30 \leq 50$	1000	
	$> 50 \leq 110$	1500	
	$> 110 \leq 250$	2000	
	$> 250 \leq 500$	2500	

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Clause	Requirement + Test	Result - Remark	Verdict
	1) between all auxiliary circuits and the frame		N/A
	2) between each part of the auxiliary circuits which might be isolated from the other parts and the whole of the other parts connected together		N/A
	No flashover or perforation		N/A
9.7.5.2	Verification of clearances with the impulse withstand voltage		
	If the measurement of clearances of items 2 and 4 in Table 4 shows a reduction of the required length, this test applies.	Measurement of clearances does not show any reduced clearance, test 9.7.5.2 is not applied.	N/A
	The test is carried out on an CB fixed on a metal support and being in the closed position		N/A
	The impulses are given by a generator producing positive and negative impulses having a front time of 1,2 μ s, and a time to half-value of 50 μ s		N/A
	The shape of the impulses is adjusted with the CB under test connected to the impulse generator.		N/A
	test performed with:		--
	-surge impedance of the test apparatus $\leq 500\Omega$ and surge protective devices disconnected before testing or		N/A
	-hybrid generator with an surge impedance of 2 Ω and surge protective devices not disconnected before testing		N/A
	rated impulse withstand voltage [kV]:	kV	--
	see level of test laboratory [m]:	m	--
	test voltage (acc. Table 14) [kV]:	kV	--
	A first series of tests is made applying the impulse voltage between the phase pole(s) and the neutral pole (or path) connected together and the metal support connected to the terminal(s) intended for the protective conductor(s), if any		N/A
	A second series of tests is made applying the impulse voltage between the phase pole(s), connected together, and the neutral pole (or path) of the CB		N/A
	A third series of tests is made applying the impulse voltage between (and not tested during the two first sequences described here above):		--
	b) between each pole and the others connected together		N/A

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Clause	Requirement + Test	Result - Remark			Verdict
	c) between all poles connected together and the frame				N/A
	d) between metal parts of the mechanism and the frame				N/A
	e) between the frame and a metal foil in contact with the inner surface of the lining of insulating material				N/A
	Five positive impulses and five negative impulses are applied, the interval between consecutive impulses being at least 1 s for impulses of the same polarity and being at least 10 s for impulses of the opposite polarity.				N/A
	no disruptive discharges during the test				N/A
8.4	Temperature rise				
	Temperature rise does not exceed the limiting values stated in table 6:	sect. 16,0 mm ²			
9.8.2	Test current: I _N = (reach the steady-state value) Four-pole CB's: <input type="checkbox"/> 1) Three poles loaded 2) One pole and neutral pole loaded <input type="checkbox"/> 1) Four-poles loaded	I _N = 63A			
	Ambient air temperature.....:	T _{amb} = 25°C			
	Parts Temperature rise [K]	[K]	[K]	[K]	
	L1	49	54	47	P
	L2	-	-	-	
	L3	-	-	-	
	L4(N)	-	-	-	
	L3	-	-	-	
	N	-	-	-	
	Terminals for external connections60 K				P
	External parts liable to be touched during manual operation of the circuit-breaker, including operating means of insulating material and metallic means for coupling of insulating operating means of several poles40 K	11	11	12	P
	External metallic parts of operating means ...25 K	-	-	-	N/A
	Other external parts, including that face of the circuit-breaker is in direct contact with the mounting surface.....60 K	25	30	25	P
9.8.5	Measurement of power losses	B ₁	B ₂	B ₃	
	Power loss do not exceed the values stated in table 8				
	Test current: I _N = 63 A (reach the steady state value)	63A			

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Clause	Requirement + Test	Result - Remark			Verdict
	Loaded one pole after the other				
	Max. power loss : 13 W	W	W	W	
	L1	5,20	7,60	5,60	P
	L2	-	-	-	
	L3	-	-	-	
	L4(N)	-	-	-	
	L3	-	-	-	N/A
	N	-	-	-	
8.5	Uninterrupted duty				
	Circuit-breakers operate reliable even after long service				P
9.9	28 day test				
	28 cycles - 21 h with current - 3 h without current Cross-sectional area. 16 mm ²	I _N = 63A 16,0 mm ²			P
	During the test no tripping during the last period, temperature rise shall be measured				P
	Ambient air temperature.....: 20°C				
	Parts Temperature rise [K]	[K]	[K]	[K]	
	Terminals for external connections75K:	52	55	50	P
	The temperature rise does not exceed the value measured during the temperature rise test (sub-clause 9.8) by more than 15 K				P
	Test current 1,45 I _N =91,4A	91,4 A			P
	- Tripping within				
	- 1h (≤ 63 A)	162s	312s	108s	P
	- 2h (> 63 A)				N/A

TESTS „B“ 3 samples: B63, 1P		B ₄	B ₅	B ₆	
8.4	Temperature rise				
	Temperature rise does not exceed the limiting values stated in table 6:	sect. 16 mm ²			
9.8.2	Test current: I _N = (reach the steady-state value) Four-pole CB's: <input type="checkbox"/> 1) Three poles loaded 2) One pole and neutral pole loaded <input type="checkbox"/> 1) Four-poles loaded	I _N = 63A			
	Ambient air temperature.....: Tamb= 21,3°C				
	Parts Temperature rise [K]	[K]	[K]	[K]	
	L1	51	50	52	P
	L2	-	-	-	

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Clause	Requirement + Test	Result - Remark			Verdict
	L3	-	-	-	
	L4(N)	-	-	-	
	L3	-	-	-	
	N	-	-	-	
	Terminals for external connections60 K				P
	External parts liable to be touched during manual operation of the circuit-breaker, including operating means of insulating material and metallic means for coupling of insulating operating means of several poles40 K	20	18	20	P
	External metallic parts of operating means ...25 K	-	-	-	N/A
	Other external parts, including that face of the circuit-breaker is in direct contact with the mounting surface.....60 K	50	49	50	P
9.8.5	Measurement of power losses	B₄	B₅	B₆	
	Power loss do not exceed the values stated in table 8				
	Test current: I _N = 63 A (reach the steady state value)	63A			
	Loaded one pole after the other				
	Max. power loss : 13 W	W	W	W	
	L1	6,03	5,93	6,19	P
	L2	-	-	-	
	L3	-	-	-	
	L4(N)	-	-	-	
	L3	-	-	-	
	N	-	-	-	

TESTS „C“ 3 +3 samples: C63, 1P					
8.7	Test „C₁“ Mechanical and electrical endurance	C₁₋₁	C₁₋₂	C₁₋₃	
	Circuit-breaker shall be capable to perform an adequate number of cycles with rated current				
9.11.1	General test conditions				
	Test: Test Voltage _____ V (rated voltage) Test Current _____ A (rated current) Power factor _____ (0,85-0,9) Par. resistor _____ (Ω) Cross sect. area _____ mm ²	246V 64,0A 0,88 16,0mm ²			
9.11.2	Test procedure				

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Clause	Requirement + Test	Result - Remark			Verdict
	The circuit-breaker is submitted to 4000 operating cycles with rated current.	4000 cycles			P
	- $I_N \leq 32$ A: 2 s on - 13 s off				N/A
	- $I_N > 32$ A: 2 s on - 28 s off	$I_N=63A$			P
	During the test the circuit-breaker shall be operated as in normal use.				P
9.11.3	Conditions of the circuit breaker after the tests.				
	Following the test 9.11.2 the sample shall not show:				
	- undue wear				P
	- discrepancy between the position of the moving contacts and corresponding position of the Indicating device				P
	- damage to the enclosure permitting access to live parts by test finger (see 9.6)				P
	- loosening of electrical or mechanical connections				P
	- seepage of sealing compound				N/A
	Moreover test current2,55 I_N _____A	161A			
	Opening time not less 1 s or more than	[s]	[s]	[s]	
	- 60 s (≤ 32 A)	-	-	-	N/A
	- 120 s (> 32 A)	75	72	73	P
	Dielectric strength reduced to 1500 V				P
9.12.11.2	Test at reduced short-circuit currents				
9.12.11.2.1	Test on all circuit-breakers				
9.12.11.2.1	Test at reduced short-circuit currents: Fig. 3	Figure 3			
	Test current:	Obtained			--
	- 500 A or 10 I_N	$I_{test}= 660A$			--
	Test voltage 1,05 U_n	$U_{test} = 256V$			--
	Power factor 0,93-0,98	0,97			--
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 35 mm			P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimension of enclosure: _____ x _____ x _____ mm			N/A
	I_{Peak} (A) max. value	840 A			P
	Sequence: 6 x "O" and 3 x "CO"	[kA ² s]	[kA ² s]	[kA ² s]	--
	Max. $I^2t \leq$ _____ kA ² s	3,00	3,20	3,40	P

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Clause	Requirement + Test	Result - Remark			Verdict	
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12	Verification of the circuit-breaker after short-circuit tests					
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall withstand the following tests.				P	
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	C₁₋₁ [μA]	C₁₋₂ [μA]	C₁₋₃ [μA]		
	The leakage current shall not exceed 2 mA	L1	0,90	0,90	0,90	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 1500 V (see 9.7.2)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e) 2000 V				N/A	

9.12.11.2.2	Test „C₂“ Short-circuit test on circuit-breakers for use in IT systems				
		C₂₋₁	C₂₋₂	C₂₋₃	
	Short-circuit test on circuit-breakers for use in IT systems: Fig. 4	Figure 4			--
	Test current:	Obtained			
	- 500 A or 1,2 times the upper limit of the standard range of instantaneous tripping (see table 2) whichever is the higher, but < 2500 A. When tripping exceed 20 In the current adjusted at 1,2 times the upper limit even when higher 2500 A	I _{test} = 762A			--
	Test voltage 1,05 U _n	U _{test} = 438V			--
	Power factor 0,93-0,98	0,95			--

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Clause	Requirement + Test	Result - Remark			Verdict	
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 35 mm			P	
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimension of enclosure: _____x_____x_____mm			N/A	
	I_{Peak} (A) max. value	1,08X10 ³ A			P	
	Sequence: "O" + "CO" on each protected pole	[kA ² s]	[kA ² s]	[kA ² s]	--	
	Shifted point 30 ° on the other protected pole	C₂₋₁	C₂₋₂	C₂₋₃	--	
	Max. $I^2t \leq$ _____ kA ² s	L1	L2	L3	L4 (N)	P
		5,40	4,30	5,10		
		-	-	-		
		-	-	-		
		-	-	-		
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				--	
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	C₂₋₁ [μA]	C₂₋₂ [μA]	C₂₋₃ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	L2	L3	L4(N)	P
		14,4	17,9	18,0		
		-	-	-		
		-	-	-		
		-	-	-		
	Electric strength test:					
	Test voltage 1500 V (see 9.7.2)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e) 2000 V				N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	TESTS „D“ 3 samples: C63, 1P		
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₁₋₁ D₁₋₂ D₁₋₃	
	I _N (A)	63A	--
	Sect. (mm ²)	16mm ²	--
	Instantaneous tripping current	<input type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	71,2A	
	- 1 h (I _N ≤ 63 A)	>1h >1h >1h	P
	- 2 h (I _N > 63 A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	91,4A	
	- Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)	3,3 2,5 4,0	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	161 A	
	opening time not less than 1 s or more than	[S] [S] [S]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	50,7 46,4 31,9	P
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U _n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	_____ A	--
	Opening time:	[s] [s] [s]	--
	≥ 0,1 s		N/A
	Test current 5 I _N (A), starting from cold	_____ A	N/A

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Clause	Requirement + Test	Result - Remark			Verdict
	Tripping less than 0,1 s				N/A
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type				
	Test current $5I_N$ (A), starting from cold	315A			
	Opening time:	[s]	[s]	[s]	--
	$\geq 0,1$ s	7,6	3,8	7,3	P
	Test current $10 I_N$ (A), starting from cold	632A			P
	Tripping less than 0,1 s	9,79ms	10,1ms	9,86ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type				
	Test current $10I_N$ (A), starting from cold				
	Opening time:	[s]	[s]	[s]	--
	$\geq 0,1$ s				N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold				
	Tripping less than 0,1 s				N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A			
	Tripping within	[min]	[min]	[min]	--
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
	Test current $1,2 I_t$ (A), (three pole or four pole) starting from cold	_____A			
	Tripping within	[min]	[min]	[min]	--
	- 1h (≤ 63 A)				N/A
	- 2h (> 63 A)				N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics				
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C			
	Test current $1,13 I_N$ (A)	71,2A			
	- Passed for 1h	>1h	>1h	>1h	P
	- Passed for 2h				N/A
	Current is then steadily increased to $1,9 I_N$ (A) within 5s	120A			
	Tripping within	[min]	[min]	[min]	--
	- 1h (≤ 63 A)	0,9	0,8	1,0	P
	- 2h (> 63 A)				N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)	63,0A	
	No tripping within		--
	- 1h (≤ 63 A)	>1h >1h >1h	P
	- 2h (> 63 A)		N/A

	Tests „D ₁ “	D ₁₋₁	D ₁₋₂	D ₁₋₃	
8.9	Resistance to mechanical shock and impact				
	CB shall have adequate mechanical behaviour so as to withstand the stresses imposed during installation and use				P
9.13.1	Mechanical shock				
	- 50 falls on two sides of vertical board C				
	- Vertical board turned 90°				
	- 50 falls on two sides of vertical board C				
	During the test the circuit-breakers shall not open				P
9.13.2	Mechanical impact				
9.13.2.2	All types:				
	- Impact test: 10 blows-height 10 cm, no damage				P
9.13.2.3	Screw-in types:				
	- Torque 2,5 Nm for 1 min, no damage				N/A
9.13.2.4	CB intended to be mounted on a rail				
	- downward vertical 50 N for 1 min				P
	- upward vertical 50 N for 1 min, no damage				P
9.13.2.5	Plug-in types				
	The circuit-breaker are mounted in their normal position, complete with plug-in base but without cables and any cover plate				
	A force of 20 N applied for 1min to the circuit-breaker (see fig 16).				
	During this test the circuit-breaker part shall not become loose from the base and shall not show damage impairing further use.				N/A
9.12.11.3	Test at 1500 A:				
	Prospective current of 1500 A - power factor 0,93 to 0,98				
	Prospective current obtained (A)	1,54x10 ³ A for 6-O, 2-CO			--
		1,52x10 ³ A for last O			

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Clause	Requirement + Test	Result - Remark			Verdict	
	Power factor	0,95 for 6-O, 2-CO 0,96 for last O			--	
	Test voltage 1,05 Un	U _{test} = 256V for 6-O, 2-CO U _{test} = 444V for last O			--	
	Test circuit: figure	Figure 3			--	
	T (min)	3min			--	
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 35 mm			P	
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimension of enclosure: _____ x _____ x _____ mm			N/A	
	Sequence	6-O, 2-CO, 1-O			--	
	I _{Peak} (A) max. value	2,37A x10 ³ A			--	
	I ² t ≤ _____ kA ² s	[kA ² s]	[kA ² s]	[kA ² s]	--	
	Max. I ² t ≤ _____ kA ² s	L1 L2 L3 L4(N)	25,9 - - -	24,9 - - -	23,8 - - -	P
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= 457V. The circuit – breaker is in the open position	D ₁₋₁ [μA]	D ₁₋₂ [μA]	D ₁₋₃ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	6,21	5,84	6,34	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 1500 V (see 9.7.2)					
	a)				P	
	b)				N/A	
	c)				P	

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Clause	Requirement + Test	Result - Remark			Verdict
	d)				N/A
	e) 2000 V				N/A
	Test current 0.85x non-tripping current (1,13 I _N)	61A			
	- Passed for 1h	>1h	>1h	>1h	P
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	101A			
		D ₁₋₁ [min]	D ₁₋₂ [min]	D ₁₋₃ [min]	--
	Tripping within <input checked="" type="checkbox"/> 1 hour / <input type="checkbox"/> 2 hour	1,2	0,9	1,6	P

TESTS „D“ 2 samples: B6 AND C6, 1P					
8.6	Automatic operation				
8.6.1	Standard time-current zone				
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.				
9.10	Tests „D₀“		D₀₋₁	D₀₋₂	
	I _N (A)		6		
	Sect. (mm ²)		1,0		
	Instantaneous tripping current		<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D		--
9.10.2	Test of time-current characteristic				
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:		6,8		--
	- 1 h (I _N ≤ 63 A)		>1h		P
	- 2 h (I _N > 63 A)				N/A
	No tripping				P
	Then steadily increased within 5 s to 1,45 I _N (A)		8,7		--
	- Tripping within		[min]	[min]	--
	- 1h (≤ 63 A)		4,8		P
	- 2h (> 63 A)				N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:		15,3		--
	opening time not less than 1 s or more than		[s]	[s]	
	- 60 s (≤ 32 A)		12		P
	- 120 s (> 32 A)				N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts				
9.10.3.1	General test conditions				
	For the lower values of the test current the test is made once, at any convenient voltage.				

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Clause	Requirement + Test	Result - Remark	Verdict
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	18,1	--
	Opening time:	[s]	--
	≥ 0,1 s	7,7	P
	Test current $5 I_N$ (A), starting from cold	30,2	--
	Tripping less than 0,1 s	7,62ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	30,0	--
	Opening time:	[s]	--
	≥ 0,1 s	1,7	P
	Test current $10 I_N$ (A), starting from cold	60,2	--
	Tripping less than 0,1 s	7,96ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	≥ 0,1 s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current $1,2 I_t$ (A), (three pole or four pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current 1,13 I _N (A)	6,8	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	11,4	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,6	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)	6,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 2 samples: B10 AND C10, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₃ D₀₋₄	
	I _N (A)	10	
	Sect. (mm ²)	1,5	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	11,3	--
	- 1 h (I _N ≤ 63 A)	>1h	P
	- 2 h (I _N > 63 A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	14,5	--
	- Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	3,3	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	25,5	--

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Clause	Requirement + Test	Result - Remark		Verdict	
	opening time not less than 1 s or more than	[s]	[s]		
	- 60 s (≤ 32 A)		11,3	P	
	- 120 s (> 32 A)			N/A	
9.10.3	Test of instantaneous tripping and of correct opening of the contacts				
9.10.3.1	General test conditions				
	For the lower values of the test current the test is made once, at any convenient voltage.				
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.				
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min				
	The tripping time of the O operation is measured				
	After each operation the indicating means shall show the open position of the contacts			P	
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type				
	Test current $3I_N$ (A), starting from cold		30,0	--	
	Opening time:	[s]		--	
	$\geq 0,1$ s		8,3	P	
	Test current $5 I_N$ (A), starting from cold		50,1	--	
	Tripping less than 0,1 s		7,18ms	P	
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type				
	Test current $5I_N$ (A), starting from cold		50,0	--	
	Opening time:	[s]		--	
	$\geq 0,1$ s		2,7	P	
	Test current $10 I_N$ (A), starting from cold		101	--	
	Tripping less than 0,1 s		8,11ms	P	
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type				
	Test current $10I_N$ (A), starting from cold			--	
	Opening time:	[s]		--	
	$\geq 0,1$ s			N/A	
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold			--	
	Tripping less than 0,1 s			N/A	
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:				
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A			
	Tripping within	[min]	[min]	[min]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current 1,13 I _N (A)	11,3	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	19,0	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,7	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)	10,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 2 samples: B16 AND C16, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₅ D₀₋₆	
	I _N (A)	16	
	Sect. (mm ²)	2,5	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	18,1	--
	- 1 h (I _N ≤ 63 A)	>1h	P

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Clause	Requirement + Test	Result - Remark		Verdict
	- 2 h ($I_N > 63$ A)			N/A
	No tripping			P
	Then steadily increased within 5 s to $1,45 I_N$ (A)	23,2		--
	- Tripping within	[min]	[min]	--
	- 1h (≤ 63 A)		5,5	P
	- 2h (> 63 A)			N/A
9.10.2.2	Test current $2,55 I_N$ (A) starting from cold for:	41,0		--
	opening time not less than 1 s or more than	[s]	[s]	
	- 60 s (≤ 32 A)		10,7	P
	- 120 s (> 32 A)			N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts			
9.10.3.1	General test conditions			
	For the lower values of the test current the test is made once, at any convenient voltage.			
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.			
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min			
	The tripping time of the O operation is measured			
	After each operation the indicating means shall show the open position of the contacts			P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type			
	Test current $3I_N$ (A), starting from cold	48,0		--
	Opening time:	[s]		--
	$\geq 0,1$ s	8,2		P
	Test current $5 I_N$ (A), starting from cold	80,6		--
	Tripping less than 0,1 s	7,92ms		P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type			
	Test current $5I_N$ (A), starting from cold	80,0		--
	Opening time:	[s]		--
	$\geq 0,1$ s	2,1		P
	Test current $10 I_N$ (A), starting from cold	164		--
	Tripping less than 0,1 s	8,32ms		P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type			
	Test current $10I_N$ (A), starting from cold			--
	Opening time:	[s]		--

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Clause	Requirement + Test	Result - Remark	Verdict
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current $1,2 I_t$ (A), (three pole or four pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current $1,13 I_N$ (A)	18,1	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to $1,9 I_N$ (A) within 5s	30,4	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,5	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I_N (A)	16,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TESTS „D“ 2 samples: B20 AND C20, 1P		
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₇ D₀₋₈	
	I _N (A)	20	
	Sect. (mm ²)	2,5	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	22,6	--
	- 1 h (I _N ≤ 63 A)	>1h	P
	- 2 h (I _N > 63 A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	29,0	--
	- Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	4,0	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	51,0	--
	opening time not less than 1 s or more than	[s] [s]	
	- 60 s (≤ 32 A)	10,0	P
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U _n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	60,0	--
	Opening time:	[s]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	$\geq 0,1$ s	8,6	P
	Test current $5 I_N$ (A), starting from cold	101	--
	Tripping less than 0,1 s	8,11ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	100	--
	Opening time:	[s]	--
	$\geq 0,1$ s	2,3	P
	Test current $10 I_N$ (A), starting from cold	202	--
	Tripping less than 0,1 s	8,09ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current $1,2 I_t$ (A), (three pole or four pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current $1,13 I_N$ (A)	20,6	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to $1,9 I_N$ (A) within 5s	38,0	--
	Tripping within	[min] [min]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	- 1h (≤ 63 A)	37	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I_N (A)	20,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 2 samples: B25 AND C25, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₉	D₀₋₁₀
	I_N (A)	25	
	Sect. (mm ²)	4,0	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I_N (A) starting from cold for:	28,3	--
	- 1 h ($I_N \leq 63$ A)	>1h	P
	- 2 h ($I_N > 63$ A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I_N (A)	36,3	--
	- Tripping within	[min]	[min]
	- 1h (≤ 63 A)		2,6
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I_N (A) starting from cold for:	63,8	--
	opening time not less than 1 s or more than	[s]	[s]
	- 60 s (≤ 32 A)		12,1
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.		

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Clause	Requirement + Test	Result - Remark	Verdict
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	75,0	--
	Opening time:	[s]	--
	$\geq 0,1$ s	8,1	P
	Test current $5 I_N$ (A), starting from cold	127	--
	Tripping less than 0,1 s	8,07ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	125	--
	Opening time:	[s]	--
	$\geq 0,1$ s	2,0	P
	Test current $10 I_N$ (A), starting from cold	252	--
	Tripping less than 0,1 s	8,96ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current 1,1 It (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		

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Clause	Requirement + Test	Result - Remark	Verdict
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current 1,13 I _N (A)	28,3	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	47,5	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,5	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)	25,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 2 samples: B32 AND C32, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₁₁ D₀₋₁₂	
	I _N (A)	32	
	Sect. (mm ²)	6,0	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	36,2	--
	- 1 h (I _N ≤ 63 A)	>1h	P
	- 2 h (I _N > 63 A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	46,4	--
	- Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	2,2	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	81,6	--
	opening time not less than 1 s or more than	[s] [s]	

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Clause	Requirement + Test	Result - Remark	Verdict
	- 60 s (≤ 32 A)	15,2	P
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	96,0	--
	Opening time:	[s]	--
	$\geq 0,1$ s	10,3	P
	Test current $5 I_N$ (A), starting from cold	164	--
	Tripping less than 0,1 s	8,32ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	160	--
	Opening time:	[s]	--
	$\geq 0,1$ s	2,0	P
	Test current $10 I_N$ (A), starting from cold	323	--
	Tripping less than 0,1 s	8,75ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- 2h (> 63 A)		N/A
	Test current 1,2 I _t (A), (three pole or four pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current 1,13 I _N (A)	36,2	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s	61,0	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,5	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)	32,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 2 samples: B40 AND C40, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₁₃ D₀₋₁₄	
	I _N (A)	40	
	Sect. (mm ²)	10,0	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	45,2	--
	- 1 h (I _N ≤ 63 A)	>1h	P
	- 2 h (I _N > 63 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	58,0	--
	- Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	1,8	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	102	--
	opening time not less than 1 s or more than	[s] [s]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	31,9	P
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U _n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	120	--
	Opening time:	[s]	--
	≥ 0,1 s	10,6	P
	Test current 5 I _N (A), starting from cold	202	--
	Tripping less than 0,1 s	8,60ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current 5I _N (A), starting from cold	200	--
	Opening time:	[s]	--
	≥ 0,1 s	3,0	P
	Test current 10 I _N (A), starting from cold	408	--
	Tripping less than 0,1 s	9,10ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current 10I _N (A), starting from cold		--
	Opening time:	[s]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current $1,1 I_t$ (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current $1,2 I_t$ (A), (three pole or four pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current $1,13 I_N$ (A)	45,2	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to $1,9 I_N$ (A) within 5s	76,0	--
	Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	0,7	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I_N (A)	40,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h >1h	P
	- 2h (> 63 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	TESTS „D“ 2 samples: B50 AND C50, 1P		
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₁₅ D₀₋₁₆	
	I _N (A)	50	
	Sect. (mm ²)	10,0	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current 1,13 I _N (A) starting from cold for:	56,5	--
	- 1 h (I _N ≤ 63 A)	>1h	P
	- 2 h (I _N > 63 A)		N/A
	No tripping		P
	Then steadily increased within 5 s to 1,45 I _N (A)	72,5	--
	- Tripping within	[min] [min]	--
	- 1h (≤ 63 A)	2,2	P
	- 2h (> 63 A)		N/A
9.10.2.2	Test current 2,55 I _N (A) starting from cold for:	127,5	--
	opening time not less than 1 s or more than	[s] [s]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	59,2	P
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U _n (phase to neutral) with a power factor between 0,95 and 1.		
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	150	--
	Opening time:	[s]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	$\geq 0,1$ s	11,3	P
	Test current $5 I_N$ (A), starting from cold	252	--
	Tripping less than 0,1 s	8,87ms	P
9.10.3.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	250	--
	Opening time:	[s]	--
	$\geq 0,1$ s	6,6	P
	Test current $10 I_N$ (A), starting from cold	509	--
	Tripping less than 0,1 s	9,56ms	P
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current 1,1 It (A), (two pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	_____ A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current $1,13 I_N$ (A)	56,5	--
	- Passed for 1h	>1h	P
	- Passed for 2h		N/A
	Current is then steadily increased to $1,9 I_N$ (A) within 5s	95,0	--
	Tripping within	[min] [min]	--

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Clause	Requirement + Test	Result - Remark	Verdict
	- 1h (≤ 63 A)	0,6	P
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I_N (A)	50,0	--
	No tripping within		--
	- 1h (≤ 63 A)	>1h	P
	- 2h (> 63 A)		N/A

TESTS „D“ 1 samples: B63, 1P			
8.6	Automatic operation		
8.6.1	Standard time-current zone		
	Tripping characteristic of CB ensures adequate protection of the circuit, without premature operation.		
9.10	Tests „D₀“	D₀₋₁₇	
	I_N (A)	63	
	Sect. (mm ²)	16,0	
	Instantaneous tripping current	<input checked="" type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	--
9.10.2	Test of time-current characteristic		
9.10.2.1	Test current $1,13 I_N$ (A) starting from cold for:		
	- 1 h ($I_N \leq 63$ A)		N/A
	- 2 h ($I_N > 63$ A)		N/A
	No tripping		N/A
	Then steadily increased within 5 s to $1,45 I_N$ (A)		--
	- Tripping within	[min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.2.2	Test current $2,55 I_N$ (A) starting from cold for:		
	opening time not less than 1 s or more than	[s]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)		N/A
9.10.3	Test of instantaneous tripping and of correct opening of the contacts		
9.10.3.1	General test conditions		
	For the lower values of the test current the test is made once, at any convenient voltage.		
	For the upper values of the test current the test is made at rated voltage U_n (phase to neutral) with a power factor between 0,95 and 1.		

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Clause	Requirement + Test	Result - Remark	Verdict
	The sequence of operation is : O-CO-CO-CO Interval time: > 3 min		
	The tripping time of the O operation is measured		
	After each operation the indicating means shall show the open position of the contacts		P
9.10.3.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	189	--
	Opening time:	[s]	--
	$\geq 0,1$ s	9,8	P
	Test current $5 I_N$ (A), starting from cold	323	--
	Tripping less than 0,1 s	9,01ms	P
9.10.3.3	<input type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $10 I_N$ (A), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.3.4	<input type="checkbox"/> For circuit-breakers of the D – Type		
	Test current $10I_N$ (A), starting from cold		--
	Opening time:	[s]	--
	$\geq 0,1$ s		N/A
	Test current $20 I_N$ (A) or to the maximum instantaneous tripping current(see cl. 6, item j), starting from cold		--
	Tripping less than 0,1 s		N/A
9.10.4	Test of effect of single pole loading on the tripping characteristic of multi-pole circuit-breakers:		
	Test current 1,1 It (A), (two pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	Test current 1,2 It (A), (three pole or four pole) starting from cold	_____A	
	Tripping within	[min] [min] [min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
9.10.5	Test of effect of ambient temperature on the tripping characteristics		

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Clause	Requirement + Test	Result - Remark	Verdict
	a) Ambient temperature of (35 ± 2) K below the ambient air reference temperature	T = -5°C	
	Test current 1,13 I _N (A)		--
	- Passed for 1h		N/A
	- Passed for 2h		N/A
	Current is then steadily increased to 1,9 I _N (A) within 5s		--
	Tripping within	[min]	--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A
	b) Ambient temperature of (10 ± 2) K above the ambient air reference temperature	T = +40°C	
	Test current I _N (A)		--
	No tripping within		--
	- 1h (≤ 63 A)		N/A
	- 2h (> 63 A)		N/A

TESTS „E1“ 3 + 3 samples: C63, 1P				
9.12.11.4.2	Test E1: Test at service short-circuit capacity	E1-1	E1-2	E1-3
	Service short-circuit capacity (Ics)	6000A		
	Test circuit: figure	Figure 3		
	Test voltage 1,05 Un	256V		
	Prospective current	6,00x10 ³ A		
	Prospective current obtained	6,07x10 ³ A		
	Power factor	0,65~0,70		
	Power factor obtained	0,68		
	Sequence	O-O-CO		
	T (min)	3min		
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm		P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____ x _____ x _____ mm		N/A
	I _{Peak} (A) max. value	4,82x10 ³ A		
	I ² t \leq _____ kA ² s	[KA ² S]	[KA ² S]	[KA ² S]

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Clause	Requirement + Test	Result - Remark			Verdict	
	Max. $I^2t \leq \dots$ kA ² s	L1	80,0	86,9	70,5	P
		L2	-	-	-	
		L3	-	-	-	
		L4(N)	-	-	-	
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	E_{1-1} [μA]	E_{1-2} [μA]	E_{1-3} [μA]	--	
	The leakage current shall not exceed 2 mA	L1	5,71	4,21	4,83	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 1500 V (see 9.7.2)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e)				N/A	
	Test current 0.85x non-tripping current (1,13 I_N)	61,0A				
	- Passed for 1h	>1h	>1h	>1h	P	
	- Passed for 2h				N/A	
	Current is then steadily increased to 1,1 x tripping current (1,45 I_N) within 5s	101A				
		E_{1-1} [min]	E_{1-2} [min]	E_{1-3} [min]		
	Tripping within <input checked="" type="checkbox"/> 1 hour / <input type="checkbox"/> 2 hour	2,3	0,9	1,3	P	
9.12.11.4.2	Test „E₁“ (Test at service short-circuit capacity) three phase tests for single circuit-breakers	E_{1-4}	E_{1-5}	E_{1-6}		
	Service short-circuit capacity (Ics)	6000A				

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Clause	Requirement + Test	Result - Remark			Verdict
	Test circuit: figure	Figure 3			
	Test voltage 1,05 Un	444V			
	Prospective current	6,00x10 ³ A			
	Prospective current obtained.....	6,07x10 ³ A			
	Power factor	0,65~0,70			
	Power factor obtained	0,68			
	Sequence	See remark			
	T (min)	3 min			
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm			P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____ x _____ x _____ mm			N/A
	I _{Peak} (A) max. value	4,05x10 ³ A			--
	- No permanent arcing				P
	- No flash-over between poles or between poles and frame				P
	- No blowing of the fuses F and F'				P
	- Polyethylene foil shows no holes				P
	After the test:				--
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= 457 V. The circuit – breaker is in the open position	E₁₋₄ [μA]	E₁₋₅ [μA]	E₁₋₆ [μA]	--
	The leakage current shall not exceed 2 mA L1	8,40	7,00	7,20	P
	L2	-	-	-	N/A
	L3	-	-	-	N/A
	L4(N)	-	-	-	N/A
	Electric strength test:				
	Test voltage 1500 V (see 9.7.2)				
	a)				P
	b)				N/A
	c)				P
	d)				N/A
	e)				N/A
	Test current 0.85x non-tripping current (1,13 I _N)	60,5A			
	- Passed for 1h	>1h	>1h	>1h	P

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Clause	Requirement + Test	Result - Remark			Verdict
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I _N) within 5s	100A			
		E₁₋₄ [min]	E₁₋₅ [min]	E₁₋₆ [min]	
	Tripping within <input checked="" type="checkbox"/> 1 hour / <input type="checkbox"/> 2 hour	0,4	0,7	0,3	P

TESTS „E ₁ “ 3 + 3 samples: C6, 1P					
9.12.11.4.2	Test E₁: Test at service short-circuit capacity	E₁₋₇	E₁₋₈	E₁₋₉	
	Service short-circuit capacity (Ics)	6000A			
	Test circuit: figure	Figure 3			
	Test voltage 1,05 Un	256V			
	Prospective current	6,00x10 ³ A			
	Prospective current obtained	6,13x10 ³ A			
	Power factor	0,65~0,70			
	Power factor obtained	0,68			
	Sequence	O-O-CO			
	T (min)	3min			
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45mm			P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____ x _____ x _____ mm			N/A
	I _{Peak} (A) max. value	1,72x10 ³ A			
	I ² t ≤ _____ kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	
	Max. I ² t ≤ _____ kA ² s	L1	L2	L3	L4(N)
		27,7	27,4	0,90	P
		-	-	-	
		-	-	-	
		-	-	-	
	- No permanent arcing				P
	- No flash-over between poles or between poles and frame				P
	- No blowing of the fuses F and F'				P
	- Polyethylene foil shows no holes				P
	After the test:				--
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				

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Clause	Requirement + Test	Result - Remark			Verdict	
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	E₁₋₇ [μA]	E₁₋₈ [μA]	E₁₋₉ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	4,90	4,70	5,00	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 1500 V (see 9.7.2)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e)				N/A	
	Test current 0.85x non-tripping current (1,13 I_N)	5,80A				
	- Passed for 1h	>1h	>1h	>1h	P	
	- Passed for 2h				N/A	
	Current is then steadily increased to 1,1 x tripping current (1,45 I_N) within 5s	9,60A				
		E₁₋₇ [min]	E₁₋₈ [min]	E₁₋₉ [min]		
	Tripping within <input checked="" type="checkbox"/> 1 hour / <input type="checkbox"/> 2 hour	3,7	3,5	3,7	P	

9.12.11.4.2	Test „E₁“ (Test at service short-circuit capacity) three phase tests for single circuit-breakers	E₁₋₁₀	E₁₋₁₁	E₁₋₁₂	
	Service short-circuit capacity (Ics)	6000A			
	Test circuit: figure	Figure 3			
	Test voltage 1,05 U_n	444V			
	Prospective current	6,00x10 ³ A			
	Prospective current obtained.....	6,17x10 ³ A			
	Power factor	0,65~0,70			
	Power factor obtained	0,68			
	Sequence	See remark			
	T (min)	3 min			
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm			P

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Clause	Requirement + Test	Result - Remark			Verdict
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____x_____x_____mm			N/A
	I_{Peak} (A) max. value	2,85x10 ³ A			--
	- No permanent arcing				P
	- No flash-over between poles or between poles and frame				P
	- No blowing of the fuses F and F'				P
	- Polyethylene foil shows no holes				P
	After the test:				--
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	E_{1-10} [μA]	E_{1-11} [μA]	E_{1-12} [μA]	--
	The leakage current shall not exceed 2 mA L1	4,70	5,00	4,70	P
	L2	-	-	-	N/A
	L3	-	-	-	N/A
	L4(N)	-	-	-	N/A
	Electric strength test:				
	Test voltage 1500 V (see 9.7.2)				
	a)				P
	b)				N/A
	c)				P
	d)				N/A
	e)				N/A
	Test current 0.85x non-tripping current (1,13 I_N)	5,80A			
	- Passed for 1h	>1h	>1h	>1h	P
	- Passed for 2h				N/A
	Current is then steadily increased to 1,1 x tripping current (1,45 I_N) within 5s	9,60A			
		E_{1-10} [min]	E_{1-11} [min]	E_{1-12} [min]	
	Tripping within <input checked="" type="checkbox"/> 1 hour / <input type="checkbox"/> 2 hour	3,5	3,2	3,5	P
TESTS „E₂“ 3 samples: C32, 1P					
9.12.11.4.3	Test: E2 (Test at rated short-circuit capacity)	E_{2-1}	E_{2-2}	E_{2-3}	
	Rated short-circuit capacity (I_{cn}).....	6000A			--

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Clause	Requirement + Test	Result - Remark			Verdict
	Test circuit: figure	Figure 3			--
	Test voltage 1,05 Un	256V			--
	Prospective current	6,00x10 ³ A			
	Prospective current obtained	6,07x10 ³ A			
	Power factor	0,65~0,70			
	Power factor obtained	0,68			
	Sequence	O-CO			
	T (min)	3min			
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm			P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____ x _____ mm			N/A
	I _{Peak} (A) max. value	3,09X10 ³ A			--
	I ² t ≤ <u>52</u> kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	--
	Max. I ² t ≤ <u>52</u> kA ² s	L1	L2	L3	P
		L3			
		L4(N)			
	- No permanent arcing				P
	- No flash-over between poles or between poles and frame				P
	- No blowing of the fuses F and F'				P
	- Polyethylene foil shows no holes				P
	After the test:				--
9.12.12.2	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.				
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times Un.= 457 V. The circuit – breaker is in the open position	E ₂₋₁ [μA]	E ₂₋₂ [μA]	E ₂₋₃ [μA]	--
	The leakage current shall not exceed 2 mA	L1	L2	L3	P
		L2			N/A
		L3			N/A
		L4(N)			N/A
	Electric strength test:				
	Test voltage 900 V (see 9.7.3)				
	a)				P
	b)				N/A

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Clause	Requirement + Test	Result - Remark			Verdict
	c)				P
	d)				N/A
	e)				N/A
	Test current $2,8 I_N$	89,6A			
	Tripping within $> 0,1$ s up to	[S]	[S]	[S]	
	- 60 s	4	5	4	N/A
	- 120 s	-	-	-	P

TESTS „E2“ 3 samples: C16, 1P					
9.12.11.4.3	Test: E2 (Test at rated short-circuit capacity)	E ₂₋₄	E ₂₋₅	E ₂₋₆	
	Rated short-circuit capacity (I_{cn}).....	6000A			--
	Test circuit: figure	Figure 3			--
	Test voltage $1,05 U_n$	256V			--
	Prospective current	$6,00 \times 10^3$ A			
	Prospective current obtained	$6,13 \times 10^3$ A			
	Power factor	0,65~0,70			
	Power factor obtained	0,68			
	Sequence	O-CO			
	T (min).....	3min			
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = <u>45</u> mm			P
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____x_____x_____mm			N/A
	I_{Peak} (A) max. value.....	$3,15 \times 10^3$ A			--
	$I^2t \leq \underline{40}$ kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	--
	Max. $I^2t \leq \underline{40}$ kA ² s	L1	L2	L3	P
		11,1	34,8	13,1	
		---	---	---	
		---	---	---	
		---	---	---	
	- No permanent arcing				P
	- No flash-over between poles or between poles and frame				P
	- No blowing of the fuses F and F'				P
	- Polyethylene foil shows no holes				P
	After the test:				--

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Clause	Requirement + Test	Result - Remark			Verdict	
9.12.12.2	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	E₂₋₄ [μA]	E₂₋₅ [μA]	E₂₋₆ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	12,4	11,3	11,2	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 900 V (see 9.7.3)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e)				N/A	
	Test current 2,8 I_N		44,8A			
	Tripping within > 0,1 s up to	[S]	[S]	[S]		
	- 60 s	16	14	11	P	
	- 120 s	-	-	-	N/A	

TESTS „E ₂ “ 3 samples: B32, 1P						
9.12.11.4.3	Test: E2 (Test at rated short-circuit capacity)	E₂₋₇	E₂₋₈	E₂₋₉		
	Rated short-circuit capacity (I_{cn}).....	6000A			--	
	Test circuit: figure	Figure 3			--	
	Test voltage 1,05 U_n	256V			--	
	Prospective current	6,00x10 ³ A				
	Prospective current obtained	6,13x10 ³ A				
	Power factor	0,65~0,70				
	Power factor obtained	0,67				
	Sequence	O-CO				
	T (min)	3min				
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm			P	

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Clause	Requirement + Test	Result - Remark			Verdict	
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____x_____x_____mm			N/A	
	I_{Peak} (A) max. value.....	3,86X10 ³ A			--	
	$I^2t \leq$ <u>45</u> kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	--	
	Max. $I^2t \leq$ <u>45</u> kA ² s	L1 L2 L3 L4(N)	30,4 _____ _____ _____ _____ _____ _____ _____	23,3 _____ _____ _____ _____ _____ _____ _____	20,1 _____ _____ _____ _____ _____ _____ _____	P
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12.2	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times $U_n = 457$ V. The circuit – breaker is in the open position	E₂₋₇ [μA]	E₂₋₈ [μA]	E₂₋₉ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	7,40	8,80	7,60	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 900 V (see 9.7.3)					
	a)				P	
	b)				N/A	
	c)				P	
	d)				N/A	
	e)				N/A	
	Test current 2,8 I_N	89,6A				
	Tripping within > 0,1 s up to	[S]	[S]	[S]		
	- 60 s	13	8	17	N/A	
	- 120 s	-	-	-	P	

TESTS „E ₂ “ 3 samples: B16, 1P					
9.12.11.4. 3	Test: E2 (Test at rated short-circuit capacity)	E₂₋₁₀	E₂₋₁₁	E₂₋₁₂	

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Clause	Requirement + Test	Result - Remark			Verdict	
	Rated short-circuit capacity (I _{cn}).....	6000A			--	
	Test circuit: figure	Figure 3			--	
	Test voltage 1,05 Un	256V			--	
	Prospective current	6,00x10 ³ A				
	Prospective current obtained	6,13x10 ³ A				
	Power factor	0,65~0,70				
	Power factor obtained	0,67				
	Sequence	O-CO				
	T (min)	3min				
9.12.9.2	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input checked="" type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input checked="" type="checkbox"/> 1,5 Ohm	"a" = 45 mm			P	
9.12.9.3	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimensions of enclosure: _____ x _____ x _____ mm			N/A	
	I _{Peak} (A) max. value	2,60x10 ³ A			--	
	I ² t ≤ 35 kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	--	
	Max. I ² t ≤ 35 kA ² s	L1	7,70	27,3	7,40	P
		L2	___	___	___	
		L3	___	___	___	
		L4(N)	___	___	___	
	- No permanent arcing				P	
	- No flash-over between poles or between poles and frame				P	
	- No blowing of the fuses F and F'				P	
	- Polyethylene foil shows no holes				P	
	After the test:				--	
9.12.12.2	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.5.3, each pole is supplied at a voltage 1,1 times U _n . = 457 V. The circuit – breaker is in the open position	E ₂₋₄ [μA]	E ₂₋₅ [μA]	E ₂₋₆ [μA]	--	
	The leakage current shall not exceed 2 mA	L1	7,70	8,20	7,90	P
		L2	-	-	-	N/A
		L3	-	-	-	N/A
		L4(N)	-	-	-	N/A
	Electric strength test:					
	Test voltage 900 V (see 9.7.3)					
	a)				P	

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Clause	Requirement + Test	Result - Remark			Verdict
	b)				N/A
	c)				P
	d)				N/A
	e)				N/A
	Test current $2,8 I_N$	44,8A			
	Tripping within > 0,1 s up to	[S]	[S]	[S]	
	- 60 s	8	9	20	P
	- 120 s	-	-	-	N/A

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Clause	Requirement + Test	Result - Remark	Verdict

Annex E			
	Special requirements for auxiliary circuits for safety extra-low voltage		
8.1.3	Clearances and creepage distances		
	Additional note to table 4 NOTE 4 live parts in auxiliary circuits intended to be connected to safety extra low voltages shall be separated from circuits with higher voltages in accordance with the requirements of 411.1.3.3 of IEC 60364-4-41		--
	Compliance is checked by inspection		N/A
9.7.4	Dielectric strength of the auxiliary circuits		
	Note: A test for circuits intended for connection to safety extra-low voltage is under consideration		N/A

Annex J			
	Particular requirements for circuit-breakers with screw less type terminals for external copper conductors (In not exceeding 20 A, cross-sectional area up to 4 mm ²)		
J.6	Marking		
	Universal terminals		--
	- no marking		N/A
	Non-universal		--
	- declared for rigid-solid conductors	marked with: "sol"	N/A
	- declared for rigid(solid and stranded)	marked with: "r"	N/A
	- declared for flexible conductors	Marked with: "f"	N/A
	The markings should appear on the circuit-breaker or, if available space is not sufficient, on smallest package unit or in technical information		N/A
	Indication of length of insulation to be removed on the circuit-breaker.....	_____mm	N/A
J.7	Standard conditions for operation in service		
	Clause 7 applies		N/A
J.8	Constructional requirements		
	Clause 8 applies with the follow modifications:		N/A
	In clause 8.1.5 only -5.1, -5.2. -5.3, - 5.6 and - 5.7 apply		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.1	Connection or disconnection of conductors		

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Clause	Requirement + Test	Result - Remark	Verdict
	The connection or disconnection shall be made by:		N/A
	A general purpose tool or by a convenient device integral with the terminal or		N/A
	for rigid conductors by simple insertion		N/A
	For disconnection an operation other than a pull shall be necessary (push-wire terminals)		N/A
	Universal terminals shall accept rigid (solid or stranded and flexible unprepared conductors		N/A
	Non-universal terminals shall accept conductors declared by the manufacturer		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.2	Dimensions of connectable conductors		
	The dimensions of connectable conductors are given in table J.1		N/A
	The ability to connect these conductors shall be checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.3	Connectable cross-sectional areas		
	The nominal cross-sections to be clamped are given in table J.2		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.4	Insertion and connection of conductors		
	The insertion and disconnection of the conductors shall be made in accordance with the manufacturer's instructions		N/A
J.8.5	Design and construction of terminals		
	Terminals shall be designed and constructed that:		N/A
	- each conductor is clamped individually		N/A
	- connection or disconnection connectors connected or disconnected separate or same		N/A
	- inadequate insertion of the conductor is avoided		N/A
	Compliance is checked by inspection and by the tests of J.9.1 and J.9.2		N/A
J.8.6	The terminals shall be resistant to ageing		
	Compliance is checked by the tests of J.9.3		N/A
J.9	Tests		--
	Clause 9 applies, by replacing 9.4 and 9.5 by the follow		N/A
J.9.1	Test of reliability of screw less terminals		

IEC 60898-1				
Clause	Requirement + Test		Result - Remark	Verdict
J.9.1.1	Reliability of screw less system			
	5 times connection and disconnection			N/A
	3 rigid conductors	min. cross-section max. cross-section	____ mm ² ____ mm ²	N/A
	3 flexible conductors	min. cross-section max. cross-section	____ mm ² ____ mm ²	N/A
	After tests, the terminal shall not be damage in such a way as to impair its further use			N/A
J.9.1.2	Test of reliability of connection			
	3 terminals of poles of new sample are fitted with new copper conductors according table J.2			N/A
	rigid conductors	min. cross-section max. cross-section	____ mm ² ____ mm ²	N/A
	flexible conductors	min. cross-section max. cross-section	____ mm ² ____ mm ²	N/A
	Each conductor is either pushed as far as possible into the terminal or shall be inserted so that adequate connection is obvious			N/A
	After tests, no wire of the conductor shall have escaped outside the terminals			N/A
J.9.2	Tests of reliability of terminals for external conductors: Mechanical strength			
	Three terminals of new samples are fitted with new conductors of the type and of the minimum and maximum cross sectional area according table J.2.			N/A
	Each conductor is subjected to a pull force of value shown in table J.3. for 1 min			N/A
	Terminal screw torque : ² / ₃ of table 11		____ Nm	N/A
	rigid conductors	min. cross-section max. cross-section	____ mm ² / ____ N ____ mm ² / ____ N	N/A
	flexible conductors	min. cross-section max. cross-section	____ mm ² / ____ N ____ mm ² / ____ N	N/A
	During the test the conductor shall not slip out of the terminal			N/A
J.9.3	Cycling test			
	The test is carried out with new copper conductors having a cross sectional area according table 10		____ mm ²	N/A
	The test is carried out on new samples(a sample is one pole, the number of which is defined below, according the type of terminal			N/A
	- universal terminals for rigid (solid and stranded) and flexible conductors		3 + 3 samples	N/A

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Clause	Requirement + Test	Result - Remark			Verdict
	- non-universal terminals for solid conductors only	3 samples			N/A
	-- non- universal terminals for rigid (solid and stranded) conductors	3 + 3 samples			N/A
	- non-universal terminals for flexible conductors only	3 samples			N/A
	The conductors are connected in series as in normal use to each of the three samples as defined on fig. J.1.				N/A
	The sample is provided with a hole or equivalent in order to measure the voltage drop on the terminal				N/A
	The test arrangement is placed in a heating cabinet which is initially on 20°C				N/A
	Except the cooling period the test current (rated current) is applied to the circuit	I test _____ A			N/A
	The samples shall be subjected to 192 temperature cycles, each cycle having a duration of +/- 1 hour				N/A
	Description of the temperature cycle: In 20 min raised to 40°C, maintained for 10 min, then cool down in 20 min to 30 °C, maintained for 10 min. For measurement of the voltage drop it is allowed to cool down to 20 °C				N/A
	The maximum voltage drop, measured on each terminal, at the end of the 192 nd cycle, with I_{nom} . shall not exceed the smaller of the two following values <ul style="list-style-type: none"> - either 22,5 mV - or 1,5 times the value measured after the 24 cycle 	Uv max. _____ mV			N/A
	Sample after 24 cycles: rigid conductors (mV) flexible conductors (mV)	J ₁ _____ _____	J ₂ _____ _____	J ₃ _____ _____	N/A
	Sample after 192 cycles: rigid conductors (mV) flexible conductors (mV)	J ₁ _____ _____	J ₂ _____ _____	J ₃ _____ _____	N/A
	After this test the samples shall show no changes evidently impairing further use, such as cracks, deformations or like				N/A

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Clause	Requirement + Test	Result - Remark	Verdict

Annex K			
	Particular requirements for circuit-breakers with flat quick-connect terminations		--
K.6	Marking		
	The whole of clause 6 applies		
	Addition after the lettered item k		--
	The following information regarding the female connector according to IEC 61210 and the type of conductor to be used shall be given in the manufacturer's instructions		N/A
	a) manufacturers name or trade mark		N/A
	b) type reference		N/A
	c) information on cross-sections of conductors and colour code of insulating female connectors (see table K.1)		N/A
	d) the use of only silver or tin-plated copper alloys		N/A
K.7	Standard conditions for operation in service		
	Clause 7 applies		N/A
K.8	Constructional requirements		
	Clause 8 applies with the follow modifications:		N/A
	replacement of 8.1.3 by:		N/A
K.8.1	Clearances and creepage distances (see annex B)		
	Subclause 8.1.3 applies, the female connectors being fitted to the male tabs of the circuit-breaker		N/A
	Replacement of 8.1.5 by:		N/A
K.8.2	Terminals for external conductors		
K.8.2.1	Male tabs and female connectors shall be of a metal having mechanical strength, electrical conductivity and resistance to corrosion adequate for their intended use		N/A
K.8.2.2	The nominal width of male tab is 6,3 mm and the thickness 0,8 mm, applicable to rated currents up to and including 16 A NOTE 1: The use for rated currents up to and including 20 A is accepted in BE, FR, IT, PT, ES and US		N/A
	The dimensions of the male tab shall comply with those specified in table K.3 and in figures K.2, K3, K4, K5, where the dimensions A, B, C, D, E, F, J, M, N and Q are mandatory		N/A
	The dimensions of the female connector which may be fitted-on are given in figure K.6 and in table K.4		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Compliance is checked by inspection and by measurement	See table on page _____	N/A
K.8.2.3	Male tabs shall be securely retained		
	Compliance is checked by the mechanical overload test of K.9.1		N/A
K.9	Tests		
	Clause 9 applies, with follow modifications:		N/A
	Replacement of 9.5 by:		N/A
K.9.1	Mechanical overload-force		
	10 terminals of circuit-breakers, mounted as normal use are subjected to a axial push force and successively the axial pull force specified in table K2 applied to male tab once	push force 96 N pull force 88 N	N/A
	No damage which could impair further use shall occur to the tab or to the circuit-breaker in which the tab is integrated		N/A
	Addition to 9.8.3:		
	Fine –wire thermocouples shall be placed in such a way as not to influence the contact or the connection area. An example of placement is shown in fig K.1		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

		Dimensions of tabs according Table K.3		Measured in mm	Verdict
		Minimum	Maximum		
A	Dimple	0,7	1,0	_____	N/A
	Hole	0,5	1,0	_____	N/A
B	Dimple	7,8 min		_____	N/A
	Hole	7,8 min		_____	N/A
C	Dimple	0,77	0,84	_____	N/A
	Hole	0,77	0,84	_____	N/A
D	Dimple	6,20	6,40	_____	N/A
	Hole	6,20	6,40	_____	N/A
E	Dimple	3,6	4,1	_____	N/A
	Hole	4,3	4,7	_____	N/A
F	Dimple	1,6	2,0	_____	N/A
	Hole	1,6	2,0	_____	N/A
J	Dimple	8°	12°	_____	N/A
	Hole	8°	12°	_____	N/A
M	Dimple	2,2	2,5	_____	N/A
	Hole	---	---	---	N/A
N	Dimple	1,8	2,0	_____	N/A
	Hole	---	---	---	N/A
P	Dimple	0,7	1,8	_____	N/A
	Hole	0,7	1,8	_____	N/A
Q	Dimple	8,9 min	---	_____	N/A
	Hole	8,9 min	---	_____	N/A
B3			7,8 max	_____	N/A
L2			3,5 max	_____	N/A

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Clause	Requirement + Test	Result - Remark	Verdict

Annex L			
	Specific requirements for circuit-breakers with screw-type terminals for external untreated aluminium conductors and with aluminium screw-type terminals for use with copper or with aluminium conductors		
L.6	Marking		
	In addition to clause 6 the following apply:		
	Terminal marking according table L.1, on the circuit breaker, near the terminals		--
	Conductor types accepted:		N/A
	Copper only	<input type="checkbox"/> None	N/A
	Aluminium only	<input type="checkbox"/> "Al"	N/A
	Aluminium and copper	<input type="checkbox"/> "Al/Cu"	N/A
	Other information concerning the number of conductors, screw torque (if different from table 11) and cross-section shall be indicated on the circuit-breaker	_____ Nm _____ mm ²	N/A
L.7	Standard conditions for operation in service		
	Clause 7 applies		N/A
L.8	Constructional requirements		
	Clause 8 applies with the following exceptions:		N/A
8.1.5.2	is completed by:		
	For connection of aluminium conductors, circuit-breakers shall be provided with screw-type terminals allowing the connection of conductors having nominal cross-sections as shown in table L.2		N/A
	Terminals for the connection of aluminium conductors and terminals of aluminium for the connection of copper or aluminium conductors shall have mechanical strength adequate to withstand the tests of 9.4, with the test conductors tightened with the torque indicated in table 11, or with the torque specified by the manufacturer, which shall never be lower than that specified in table 11.		N/A
	Compliance is checked by inspection, by measurement and by fitting in turn one conductor of the smallest and one of the largest cross-section areas as specified		N/A
8.1.5.4	Terminals shall allow the conductors to be connected without special preparation		N/A
	Compliance is checked by inspection and by the tests of L.9		N/A
L.9	Tests		

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Clause	Requirement + Test	Result - Remark		Verdict
	Clause 9 applies with the following modifications/additions:			N/A
	For the tests which are influenced by the material of the terminal and the type of conductor that can be connected, the test conditions of table L.3 are applied			N/A
	Additionally the test of L.9.2 is carried out on terminals separated from the circuit-breaker			N/A
L.9.2	Current cycling test			
	This test is carried out on separate terminals			N/A
	The general arrangement of the samples shall be as shown in figure L.1			N/A
	90 % of torque stated by the manufacturer or selected in table 11 used for the specimens	torque:_____Nm		N/A
	The test is carried out with conductors according to table L.5. The length of the test conductor from the point of entry to the screw-type terminal specimens to the equalizer shall be as in table L.6	cross-section:_____mm ² minimum conductor length:_____mm		N/A
	Cross section of equalizer not greater than that given in table L.7	max. crossection_____mm ²		N/A
L.9.2.5	Test method and acceptance criteria			
	Test loop subjected to 500 cycles of 1h current-on and 1h current-off, starting at an a.c. current value of 1,12 times the test current value determined in table L.8	test current:_____A		
	Near the end of each current-on period of the first 24 cycles, the current shall subsequently be adjusted to raise the temperature of the reference conductor to 75°C			
	At the end of the 25 th cycle the test current shall be adjusted the last time and the stable temperature shall be recorded as the first measurement. No further adjustment of test current for the remainder of the test			
	Temperatures recorded for at least one cycle of each working day, and after approximately 25, 50, 75, 100, 125, 175, 225, 350, 425 and 500 cycles			
	For each screw-type terminal			
	- the temperature rise shall not exceed 110 K			N/A
	- the stability factor Sf shall not exceed ± 10 °C			N/A
	ambient air temperature: _____°C	max. temperature rise [K]	max. stability factor Sf [°C]	N/A
	Terminal 1			N/A

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Clause	Requirement + Test	Result - Remark		Verdict
	Terminal 2			N/A
	Terminal 3			N/A
	Terminal 4			N/A
	Terminal 5			N/A
	Terminal 6			N/A
	Terminal 7			N/A
	Terminal 8			N/A

IEC60898_1C - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT IEC 60898-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES Circuit-breakers for over current protection for household and similar installations Part 1 - Circuit-breakers for a.c. operation			
Differences according to EN 60898-1:2003+A1:2004+A11:2006+A12:2008+A13:2012			
Attachment Form No EU_GD_IEC60898_1C			
Attachment Originator DEKRA			
Master Attachment 2014-03			
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CENELEC COMMON MODIFICATIONS (EN)	
Test item particulars	
Type of circuit-breaker	SGP
Energy limiting class	<input type="checkbox"/> Class 1 <input checked="" type="checkbox"/> Class 3 (In≤32A)
Value of rated operational voltage (Ue).....	<input type="checkbox"/> 230 V <input type="checkbox"/> 240 V <input checked="" type="checkbox"/> 230/400 V <input type="checkbox"/> 400 V <input type="checkbox"/> 240/415 V <input type="checkbox"/> 415 V
Rated impulse withstand voltage (Uimp)	4 kV

Requirements for construction and operation		
9.6	Test of protection against electric shock	--
	In case of knock-outs the test finger is applied with a force of 10 N	P

GENERAL		
9.12	Short-circuit tests	
9.12.2	Value of the power frequency recovery voltage shall be equal to 110 % of the rated voltage.	P
9.12.3	Tolerances on test quantities	
	voltage (including recovery voltage) : 0, -5%	P

TESTS „A“ 1 sample: C63, 1P			
6	MARKING AND OTHER INFORMATION	--	
6.1	Standard marking:	--	
	f) Rated short circuit capacity in A within a rectangle, without symbol "A"	6000 within a rectangle	P
	h) calibration temperature, if different from 30°C		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	j) Energy limiting class in a square in accordance with annex ZA.	Energy limiting class 3 ($I_n \leq 32A$)	P
	k) Making and breaking capacity on an individual protected pole of multipole circuit-breakers (I_{cn1}), if different from I_{cn}		N/A
6.2	Additional marking		
	Additional marking to other standards (EN or IEC or other) is allowed under the follow conditions:		--
	- the circuit-breaker shall comply with all the requirements of the additional standard;		--
	- the relevant standard to which the additional marking refers shall be indicated adjacent to this marking and shall be clearly differentiated or separated from the standard marking according to cl. 6.1		-
	Compliance is checked by inspection and by carrying out all the test sequences required by the relevant standard. Equivalent or less severe test sequences need not be repeated.		P
6.3	Guidance table for marking		
	Each MCB shall be marked in a durable manner with all or, for small apparatus, according table for marking		P

	TESTS „C“ 3 samples: C63, 1P	C₁	C₂	C₃	
9.11.3	Dielectric strength reduced to 900 V				P

9.12.11.2.2	Test C₂ : Short-circuit test on circuit-breakers for use in IT systems 3 samples: C63, 1P				--
	Test voltage 105 % of 400 V	438V			P

	TESTS „D“ 3 samples: C63, 1P				
9.10	Tests: D₀	D₁₋₁	D₁₋₂	D₁₋₃	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.				
9.10.2.2	<input type="checkbox"/> For circuit-breakers of the B – Type				
	Test current $3I_N$ (A), starting from cold	_____ A			
	Opening time:	[S]	[S]	[S]	
	- $0,1s \leq t \leq 45s$ ($\leq 32A$)				N/A
	- $0,1s \leq t \leq 90s$ ($> 32A$)				N/A
	Moreover the CB shall perform following test:				
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	_____ A			
	opening time not less than 1 s or more than	[S]	[S]	[S]	

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Clause	Requirement + Test	Result - Remark		Verdict
	- 60 s ($\leq 32 A$)			N/A
	- 120 s ($> 32 A$)			N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type			
	Test current $5I_N$ (A), starting from cold	315		
	Opening time:	[S]	[S]	[S]
	- 0,1s $\leq t \leq 15$ s ($\leq 32A$)			N/A
	- 0,1s $\leq t \leq 30$ s ($> 32A$)	7,6	3,8	7,3
	Moreover the CB shall perform following test:			
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	161		
	opening time not less than 1 s or more than	[s]	[s]	[s]
	- 60 s ($\leq 32 A$)			N/A
	- 120 s ($> 32 A$)	43	47	39
9.10.2.4	<input type="checkbox"/> For circuit-breakers of the D – Type			
	Test current $10I_N$ (A), starting from cold			
	Opening time:	[S]	[S]	[S]
	- 0,1s $\leq t \leq 4$ s ($10 A < I_N \leq 32 A$)			N/A
	- 0,1s $\leq t \leq 8$ s ($10 A \leq I_N$ or $I_N > 32A$)			N/A
	Test current $20 I_N$ (A) starting from cold			N/A
	Tripping less than 0,1 s			N/A
	Moreover the CB shall perform following test:			
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:			
	opening time not less than 1 s or more than	[s]	[s]	[s]
	- 60 s ($\leq 32 A$)			N/A
	- 120 s ($> 32 A$)			N/A

TESTS „D“ 2 samples: C6 and B6, 1P			
9.10	Tests: D_0	D_{0-1}	D_{0-2}
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	18,1A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 45$ s ($\leq 32A$)	7,7	
	- 0,1s $\leq t \leq 90$ s ($> 32A$)		
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	15,3 A	
	opening time not less than 1 s or more than	[S]	

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Clause	Requirement + Test	Result - Remark	Verdict
	- 60 s (≤ 32 A)	11,3	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	30,0A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)	1,7	P
	- 0,1s $\leq t \leq 30$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	15,3 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	14	P
	- 120 s (> 32 A)		N/A

	TESTS „D“ 2 samples: C10 and B10, 1P		
9.10	Tests: Do	D₀₋₃	D₀₋₄
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	30,0A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 45$ s (≤ 32 A)	8,3	P
	- 0,1s $\leq t \leq 90$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	25,5 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	12,4	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	50,0A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)	2,7	P
	- 0,1s $\leq t \leq 30$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	25,5 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	16	P
	- 120 s (> 32 A)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

TESTS „D“ 2 samples: C16 and B16, 1P			
9.10	Tests: D₀	D₀₋₅ D₀₋₆	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	48,0A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 45s (≤ 32A)	8,2	P
	- 0,1s ≤ t ≤ 90s (> 32A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current 2,55 I _N (A) starting from cold for:	40,8 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	10,5	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current 5I _N (A), starting from cold	80,0A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 15 s (≤ 32A)	2,1	P
	- 0,1s ≤ t ≤ 30 s (> 32A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current 2,55 I _N (A) starting from cold for:	41,0 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	9,7	P
	- 120 s (> 32 A)		N/A

TESTS „D“ 2 samples: C20 and B20, 1P			
9.10	Tests: D₀	D₀₋₇ D₀₋₈	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	60,0A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 45s (≤ 32A)	8,6	P
	- 0,1s ≤ t ≤ 90s (> 32A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current 2,55 I _N (A) starting from cold for:	51,0 A	

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Clause	Requirement + Test	Result - Remark	Verdict
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	11,2	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	100A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)	2,3	P
	- 0,1s $\leq t \leq 30$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	51,0A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	12	P
	- 120 s (> 32 A)		N/A

TESTS „D“ 2 samples: C25 and B25, 1P			
9.10	Tests: D_0	D_{0-9}	D_{0-10}
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	75,0A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 45$ s (≤ 32 A)	8,1	P
	- 0,1s $\leq t \leq 90$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	64,0 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	14,1	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	125A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)	2,0	P
	- 0,1s $\leq t \leq 30$ s (> 32 A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	64,0A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	14	P

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Clause	Requirement + Test	Result - Remark	Verdict
	- 120 s (> 32 A)		N/A
	TESTS „D“ 2 samples: C32 and B32, 1P		
9.10	Tests: Do	D₀₋₁₁ D₀₋₁₂	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	96,0A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 45s (≤ 32A)	10,3	P
	- 0,1s ≤ t ≤ 90s (> 32A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current 2,55 I _N (A) starting from cold for:	18,6 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	13,2	P
	- 120 s (> 32 A)		N/A
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current 5I _N (A), starting from cold	160A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 15 s (≤ 32A)	2,0	P
	- 0,1s ≤ t ≤ 30 s (> 32A)		N/A
	Moreover the CB shall perform following test:		
9.10.1.2	Test current 2,55 I _N (A) starting from cold for:	18,6A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)	11	P
	- 120 s (> 32 A)		N/A
	TESTS „D“ 2 samples: C40 and B40, 1P		
9.10	Tests: Do	D₀₋₁₃ D₀₋₁₄	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current 3I _N (A), starting from cold	120A	
	Opening time:	[S]	
	- 0,1s ≤ t ≤ 45s (≤ 32A)		N/A
	- 0,1s ≤ t ≤ 90s (> 32A)	10,6	P
	Moreover the CB shall perform following test:		

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Clause	Requirement + Test	Result - Remark	Verdict
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	102 A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	10,8	P
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	200A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)		N/A
	- 0,1s $\leq t \leq 30$ s (> 32 A)	3,0	P
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	102A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	21	P

TESTS „D“ 2 samples: C50 and B50, 1P			
9.10	Tests: D₀	D₀₋₁₅	D₀₋₁₆
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	150A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 45$ s (≤ 32 A)		N/A
	- 0,1s $\leq t \leq 90$ s (> 32 A)	11,3	P
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	128A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	14,5	P
9.10.2.3	<input checked="" type="checkbox"/> For circuit-breakers of the C – Type		
	Test current $5I_N$ (A), starting from cold	250A	
	Opening time:	[S]	
	- 0,1s $\leq t \leq 15$ s (≤ 32 A)		N/A
	- 0,1s $\leq t \leq 30$ s (> 32 A)	6,6	P
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	128A	
	opening time not less than 1 s or more than	[S]	

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Clause	Requirement + Test	Result - Remark	Verdict
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	19	P

TESTS „D“ 1 sample: B63, 1P			
9.10	Tests: Do	D₀₋₁₇	
	If the tests are made in a test chamber, it shall be made in still air; the volume of the chamber shall not affect the test results.		
9.10.2.2	<input checked="" type="checkbox"/> For circuit-breakers of the B – Type		
	Test current $3I_N$ (A), starting from cold	189A	
	Opening time:	[s]	
	- 0,1s $\leq t \leq 45$ s (≤ 32 A)		N/A
	- 0,1s $\leq t \leq 90$ s (> 32 A)	9,8	P
	Moreover the CB shall perform following test:		
9.10.1.2	Test current $2,55 I_N$ (A) starting from cold for:	161A	
	opening time not less than 1 s or more than	[S]	
	- 60 s (≤ 32 A)		N/A
	- 120 s (> 32 A)	19,3	P

TESTS „E ₃ “				
9.12.11.4.4	Test: E₃ (Test at making and breaking capacity on an individual pole (Icn1))	E₃₋₁	E₃₋₂	E₃₋₃
	Service short-circuit capacity.....:	_____ A		
	Test circuit: figure	<i>(Simplification of the figures for short circuit tests in IEC 60898-1:2015)</i>		
	Test voltage.....:	_____ V		
	Prospective current.....:	_____ A		
	Prospective current obtained.....:	_____ A		
	Power factor.....:	_____		
	Power factor obtained.....:	_____		
	Sequence.....:	O – t – CO		
		15°	45°	75°
	T (min)	_____ min		
9.12.9.1	Test in free air copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	"a" = _____ mm		
9.12.9.2	Test in enclosures copper wire F': <input type="checkbox"/> 0,12 mm / <input type="checkbox"/> 0,16 mm resistor R' : <input type="checkbox"/> 0,75 Ohm / <input type="checkbox"/> 1,5 Ohm	dimension of enclosure: _____ x _____ x _____ mm		

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Clause	Requirement + Test	Result - Remark			Verdict	
	I_{Peak} (A) max. value	_____ A			--	
	$I^2t \leq$ _____ kA ² s	[KA ² S]	[KA ² S]	[KA ² S]	--	
	Max. $I^2t \leq$ _____ kA ² s L1 L2 L3				N/A	
	- No permanent arcing				N/A	
	- No flash-over between poles or between poles and frame				N/A	
	- No blowing of the fuses F and F'				N/A	
	- Polyethylene foil shows no holes				N/A	
	After the test:				--	
9.12.12.1	The circuit-breakers shall show no damage impairing their further use and shall maintenance, withstand the following tests.					
	a) leakage current across open contacts, according to 9.7.6.3, each pole is supplied at a voltage 1,1 times $U_n =$ _____ V. The circuit -breaker is in the open position The leakage current shall not exceed 2 mm	E₃₋₁ [μA]	E₃₋₂ [μA]	E₃₋₃ [μA]		
	L1				N/A	
	L2				N/A	
	L3				N/A	
	L4(N)				N/A	
	Electric strength test:					
	Test voltage 900 V (see 9.7.3)					
	a)				N/A	
	b)				N/A	
	c)				N/A	
	d)				N/A	
	e) 2000 V				N/A	
	Test current 2,8 I_N	_____ A				
	Tripping within > 0,1 s up to	[S]	[S]	[S]		
	- 60 s				N/A	
	- 120 s				N/A	

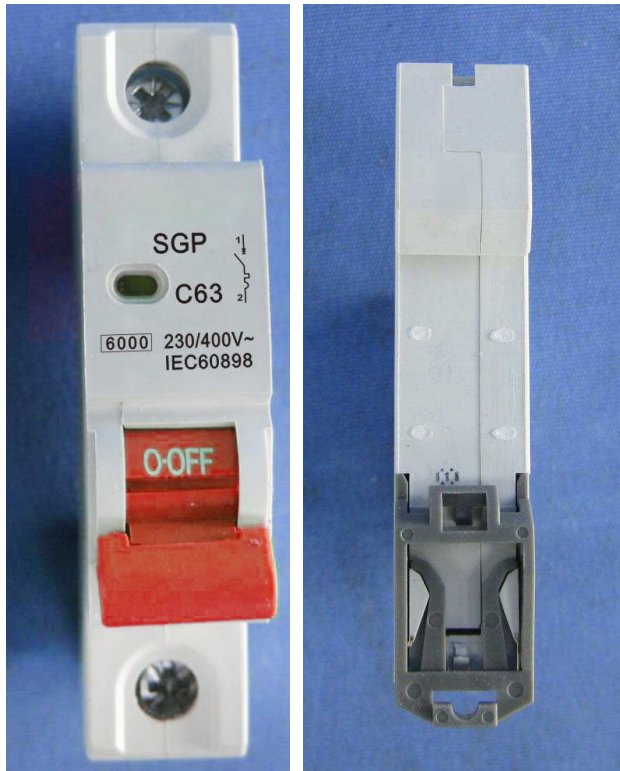
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Clause	Requirement + Test	Result - Remark	Verdict																																																																									
	Annex ZA EN 60898-1:2003/A13:2012 (normative)																																																																											
	EN 60898-1 Classification of circuit-breakers into energy limiting classes																																																																											
	Circuit-breakers of B-type and C-type, when classified into energy limiting classes 1, 2, 3 in accordance with tables ZA1 or ZA2, as applicable, shall be marked with the number of the energy limiting class in a square adjoining the symbol given in f) of clause 6.		P																																																																									
	<p style="text-align: center;">Table ZA.1 – Permissible I^2t (let-through) values for circuit-breakers type B with rated current up to and including 63 A</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th rowspan="3">Rated shortcircuit capacity A</th> <th colspan="5">Type B</th> </tr> <tr> <th>Class 1</th> <th colspan="4">Class 3</th> </tr> <tr> <th>≤ 63 A</th> <th>≤ 16 A</th> <th>20 A, 25 A, 32 A</th> <th>40 A</th> <th>50 A, 63 A</th> </tr> </thead> <tbody> <tr> <td>3 000</td> <td rowspan="4" style="text-align: center;">No limits specified</td> <td>15 000</td> <td>18 000</td> <td>21 600</td> <td>28 000</td> </tr> <tr> <td>4 500</td> <td>25 000</td> <td>32 000</td> <td>38 400</td> <td>48 000</td> </tr> <tr> <td>6 000</td> <td>35 000</td> <td>45 000</td> <td>54 000</td> <td>65 000</td> </tr> <tr> <td>10 000</td> <td>70 000</td> <td>90 000</td> <td>108 000</td> <td>135 000</td> </tr> </tbody> </table> <p style="text-align: center;">Table ZA.2 – Permissible I^2t (let-through) values for circuit breakers type C with rated current up to and including 63 A</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th rowspan="3">Rated shortcircuit capacity A</th> <th colspan="5">Type C</th> </tr> <tr> <th>Class 1</th> <th colspan="4">Class 3</th> </tr> <tr> <th>≤ 63 A</th> <th>≤ 16 A</th> <th>20 A, 25 A, 32 A</th> <th>40 A</th> <th>50 A, 63 A</th> </tr> </thead> <tbody> <tr> <td>3 000</td> <td rowspan="4" style="text-align: center;">No limits specified</td> <td>17 000</td> <td>20 000</td> <td>24 000</td> <td>30 000</td> </tr> <tr> <td>4 500</td> <td>28 000</td> <td>37 000</td> <td>45 000</td> <td>55 000</td> </tr> <tr> <td>6 000</td> <td>40 000</td> <td>52 000</td> <td>63 000</td> <td>75 000</td> </tr> <tr> <td>10 000</td> <td>80 000</td> <td>100 000</td> <td>120 000</td> <td>145 000</td> </tr> </tbody> </table>	Rated shortcircuit capacity A	Type B					Class 1	Class 3				≤ 63 A	≤ 16 A	20 A, 25 A, 32 A	40 A	50 A, 63 A	3 000	No limits specified	15 000	18 000	21 600	28 000	4 500	25 000	32 000	38 400	48 000	6 000	35 000	45 000	54 000	65 000	10 000	70 000	90 000	108 000	135 000	Rated shortcircuit capacity A	Type C					Class 1	Class 3				≤ 63 A	≤ 16 A	20 A, 25 A, 32 A	40 A	50 A, 63 A	3 000	No limits specified	17 000	20 000	24 000	30 000	4 500	28 000	37 000	45 000	55 000	6 000	40 000	52 000	63 000	75 000	10 000	80 000	100 000	120 000	145 000	P
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	The maximum I^2t values measured during the test of I cn (test sequence E ₁ or E ₂ as applicable) in accordance with 9.12.11.4 serve as reference values for the classification.		P																																																																									

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Clause	Requirement + Test	Result - Remark	Verdict
	Compliance with the requirements of Tables ZA.1 and ZA.2 is checked on the circuit-breakers with the highest rated current available within the range covered by each of these tables.		P
	If these current ratings are not included in the samples submitted to test sequence E ₁ or E ₂ of Annex C, the appropriate number of samples of these ratings shall be additionally submitted to that test sequence. None of the values measured shall exceed the permissible I ² t value of the proposed energy limiting class in accordance with Tables ZA.1 and ZA.2.		P
	If circuit-breakers rated 40 A are submitted with the range of circuit-breakers with rating exceeding 16 A and their measured I ² t values are lower than those indicated in Table ZA.1 or Table ZA.2 for rating 32 A, no relevant test is necessary for the circuit-breakers rated 32 A.		N/A
	If circuit-breakers rated 50 A or 63 A are submitted with the range of circuit-breakers with rating exceeding 32 A and their measured I ² t values are lower than those indicated in Table ZA.1 or Table ZA.2 for rating 40 A, no relevant test is necessary for the circuit-breakers rated 40 A.		N/A

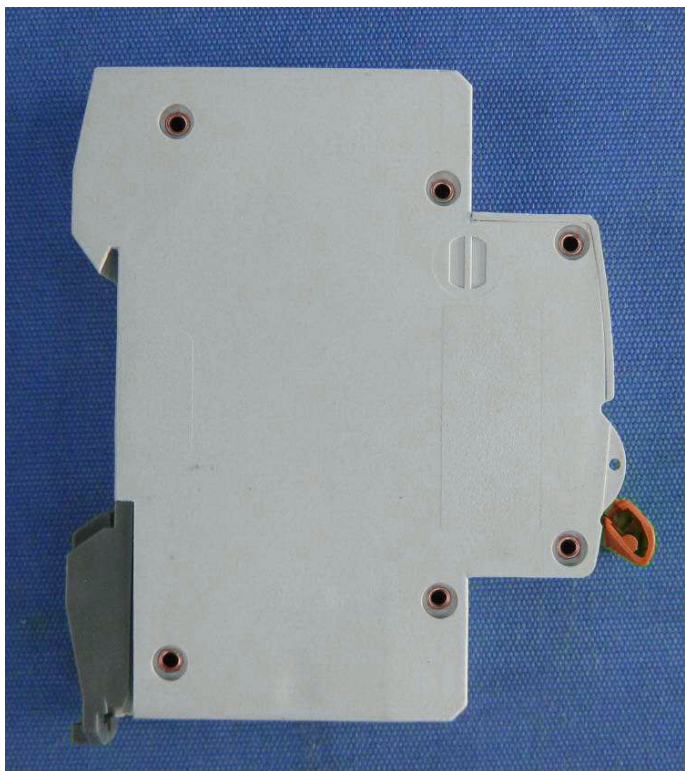
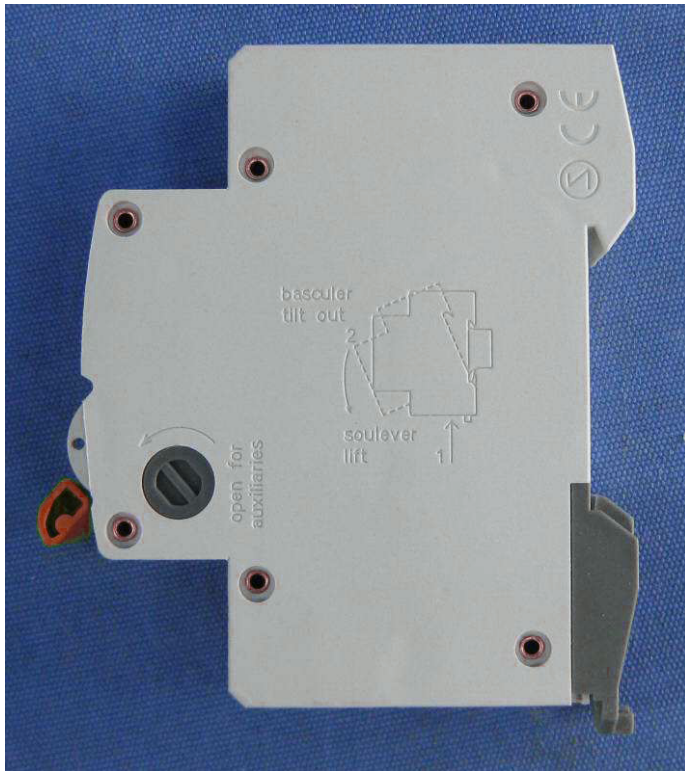
Annex ZC (Informative)		
EN 60898-1 Special national conditions		
	For the countries in which the relevant special national conditions apply these provisions are normative, for other countries they are informative.	
J.1	Austria, Czech Republic, Denmark, Netherlands, Norway and Switzerland	
	The upper limit of current for use of screw less terminals is 16 A	
J.3.3	Austria, Belgium, Denmark, France, Germany, Italy, Portugal, Spain, Sweden, Switzerland, and United Kingdom	
	Only universal screwless type terminals are accepted.	
K1	Belgium, France, Italy, Portugal, Spain, and United Kingdom	
	The use of circuit-breakers with flat quick-connect terminations for rated currents up to and including 20 A is accepted.	
K.8.2.2	Belgium, France, Italy, Portugal, Spain, and United Kingdom	
	The use for rated currents up to and including 20 A	

Annex ZD EN 60898-1:2003/A13:2012 (normative)		
	Based on EN 60898-1:2003, A1:2004, A11:2005 and A12:2008, the following tests and/or requirements have been technically modified and may require retesting or inspection as applicable: <ul style="list-style-type: none"> - 6.3 Guidance table for marking, line j) of the table (including the comparison of already measured i²t values with new Tables ZA.1 and ZA.2 	

Photos of samples:



Photos of samples:



Photos of samples:



Photos of samples:

