### **Autonics**

# **Photoelectric Sensor BJ SERIES** (connector type)

### INSTRUCTION MANUAL





Thank you for choosing our Autonics product. Please read the following safety considerations before use.

### Safety Considerations

XPlease observe all safety considerations for safe and proper product operation to avoid

★▲ symbol represents caution due to special circumstances in which hazards may occur.

Marning Failure to follow these instructions may result in serious injury or death

▲ Caution Failure to follow these instructions may result in personal injury or product damage.

- 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)

  I allure to follow this instruction may result in fire, personal injury, or economic loss.

  Do not disassemble or modify the unit.

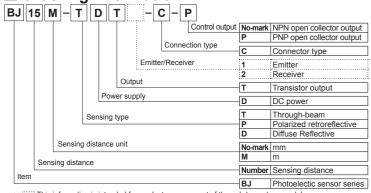
  Failure to follow this instruction may result in fire.
- 3. Do not connect, repair, or inspect the unit while connected to a power source Failure to follow this instruction may result in fire.
- Check 'Connections' before wiring.

  Failure to follow this instruction may result in fire.

### **△** Caution

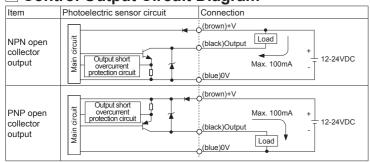
- Use the unit within the rated specifications.
   Failure to follow this instruction may result in fire or product damage.
   Use dry cloth to clean the unit, and do not use water or organic solvent
- Failure to follow this instruction may result in fire.
- 3. Do not use the unit in the place where flammable/explosive/co rrosive gas, humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present Failure to follow this instruction may result in fire or explosion.

# Ordering Information



\* ::....This information is intended for product management of through-beam type models (No need to refer when selecting a model.)

## Control Output Circuit Diagram



XIf short-circuit the control output terminal or supply current over the rated specification normal control signal is not output due to the output short over current protection circuit.

### Specifications

Indicator		Through-beam		Polarized retroreflective	Diffuse Reflective			
평	NPN output	BJ15M-TDT-C	BJ10M-TDT-C	BJ3M-PDT-C	BJ1M-DDT-C	BJ300-DDT-C	BJ100-DDT-C	
ĕ	NPN output PNP output	BJ15M-TDT-C-P	BJ10M-TDT-C-P	BJ3M-PDT-C-P	BJ1M-DDT-C-P	BJ300-DDT-C-P	BJ100-DDT-C-I	
Ser	nsing distance	15m	10m	3m <sup>*1</sup>	1m <sup>*2</sup>	300mm <sup>*3</sup>	100mm <sup>×3</sup>	
Sensing target		Opaque materials of min. Ø12mm		Opaque materials of min. Ø75mm	Translucent, opaque materials			
Hysteresis Response time		Ma			Max. 20% at sensing distance			
		Max. 1ms						
Po	wer supply	12-24VDC== ±10% (ripple P-P: max. 10%)						
Power consumption		Emitter, Receiver: max. 20mA Max. 30mA						
Lig	ht source	Infrared LED (850nm)	Red LED (660nm)	Red LED (660nm)	Infrared LED (850nm)	Red LED (660nm)	Infrared LED (850nm)	
Sensitivity adjustment Operation mode		Sensitivity adjuster						
		Light ON/Dark ON Selectable						
NPN or PNP Open collector type  - Load voltage: max. 26.4VDC:								
Protection circuit		Reverse polarity protection circuit, output short overcurrent protection circuit output short overcurrent protection circuit						
Indicator		Operation indicator: red, stability indicator: green (emitter of power indicator for through-beam: green)						
Connection		M8 Connector						
Insulation resistance		Over 20MΩ (at 500VDC megger)						
Noise immunity		±240V the square wave noise (pulse width: 1μs) by the noise simulator						
Dielelctric strength		1,000VAC 50/60Hz for 1minute						
Vibration		1.5mm or 300m/s2 amplitude at frequency of 10 to 55Hz (for 1min) in each X, Y, Z direction for 2 hours						
Shock		500m/s² in X, Y, Z directions for 3 times						
ent	Ambient illumination	Sunlight: max. 11,000lx, incandescent lamp: max 3,000lx (receiver illumination)						
	Ambient Temperature	-25 to 55°C, storage: -40 to 70°C						
Ē	Ambient humidity	35 to 85%RH,	RH, storage: 35 to 85%RH					
Protection structure Meterial		IP67 (IEC standards)						
		Case: PBT, LE	D CAP: PC, lens	s: PMMA				
Acc		Fixing bracket, M3 nut: 4, adjustment scr		Fixing bracket, I	M3 bolt: 4, M3 nu	ut: 4, adjustment	screwdriver	

Approx. 55g (approx. 30g) Approx. 45g (approx. 20g)

※1: The sensing distance is specified with the MS-2A reflector.
The distance between the sensor and the reflector should be set over 0.1m.
If reflector MS-2S, MS-3S (sold separately) are used, sensing distance will be lengthened as 0.1 to 4m,
0.1 to 5m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the

- catalog or web site. 2: Non-glossy white paper 300×300mm.

- Non-glossy white paper 100×100mm.

   The weight includes packaging. The weight in parenthesis is for unit only.

   M8 Connector cable: sold separately (CID408-2, CID408-5, CLD408-2, CLD408-5).

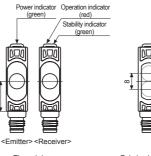
   Cable: 24mm, 4P, length: 2m/5m (AWG22, core wire diameter: 0.08mm, no. of core wire: 60, insulator out

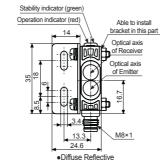
## diameter: 1.25mm) \*The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment

## Dimensions

Individual

Weight\*





100

Approx. 35g (approx. 10g

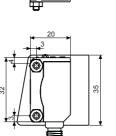
Through-beam

35.8

29.2

Polarized retroreflective

O Reflector (MS-2A) 34 . 2-Ø3.8 40.6



Reflective tape (sold separately) MST-50-10 MST-100-5

## Mounting and Adjustment

When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference.

When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

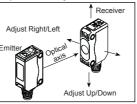
When installing the product, tighten the screw with a tightening torque of 0.5N·m.





XFor through-beam type, the switch is built-in the receiver

### Optical axis adjustment

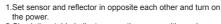


Adjust Right/Lef

### Through-beam

- 1. Supply the power after setting the emitter and the received in opposite each other.
- Check the stable indicator operation range with moving or rotating the position of sensor and mirror as right/left and up/down minutely and mount it in the middle of them.
- 3.After mounting, check the normal operation of sensor and lighting of stable indicator with sensing target or without it. If the sensing target is translucent body or smaller than Ø12mm, it may not sense the target because light is passed

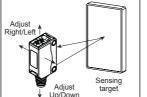
### Polarized retroreflective



- 2. Check the stable indicator operation range with moving or rotating the position of sensor and reflector as right/left and up/down minutely, mount in the middle of it.

  3. After mounting, check the operation is correct and the
- lighting of stable indicator with sensing material or without it.

### Diffuse Reflective



Adjust Up/Down

(MST Series

1.Set the sensor and sensing target as shown in the figure left and turn on the power Check the stable indicator operation range with moving or rotating the position of sensor and reflector as right/left and

up/down minutely, mount in the middle of it. 3.After mounting, check the operation is correct and the

lighting of stable indicator with sensing material or without it

Sen	Sensitivity adjustment				
Order	Sensitivity adjuster	Description			
	(A) MIN MAX	Turn the sensitivity adjuster to the right from min. sensitivity position and check (A) where the indicator is turned on in "Light ON status".			
!	(A) (C) (B) MIN MAX	Turn the sensitivity adjuster more to the right from min. sensitivity position, check (B) where the indicator is turned on and turn the adjuster to the left, check (C) where the indicator is turned off in "Dark ON status".  If the indicator is not lighted although the adjuster is turned to the max. position, the max. position is (C).			
	Optimal sensitivity  (A) (C)	Set the adjuster at the center of (A) and (C). Also setting of the optimum sensitivity, check the operation is correct and lighting of stable indicator with sensing target or without it. If the indicator is not lighted, please check the sensing method again because sensitivity is unstable.			

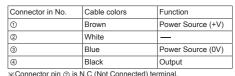
	"Light ON status"		"Dark ON status"		
Through -beam	Emitter	Receiver	Emitter —	Sensing target	Receiver
Polarized retroreflective			•	Sensing	<b>.</b>
Diffuse Reflective	Sensor  Sensor	Reflector  Sensing target	Sensor Sensor	target	Reflector  No sensing target
XPlease set the sensitivity setting adjuster is executed in stable Light ON area and the reliability of					hility of

environment (temperature, supply, dust etc.) is increased after the mounting it in a stable area. \*When adjusting sensitivity or switching operation modes, please use the Autonics adjustment screwdriver

(accessory included). Using a screwdriver with a bigger diameter than the adjuster buttons may cause errors when making adjustments. It may cause breakdown when the sensitivity setting adjuster or the operation mode selection switch

### Connections



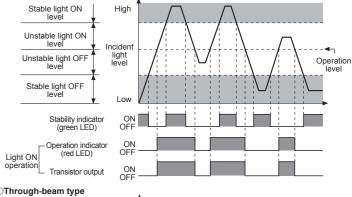


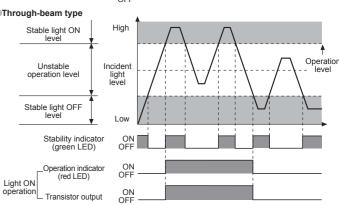
(For through-beam type emitter, terminal no. ② and ④ are N.C (Not Connected) terminal.)

### Operation Mode

Operation mode	Light ON	Dark ON				
Receiver	Received light Interrupted light	Received light Interrupted light				
Operation indicator (red LED)	ON OFF	ON OFF				
Transistor output	ON OFF	ON OFF				

### Operation Timing Diagram





\*\*The waveform of "Operation indicator" and "Transistor output" is for Light ON, it is operated conversely for Dark ON.

### Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
   When connecting a DC relay or other inductive load to the output, remove surge by using diodes or
- . Use the product, 0.5 sec after supplying power.
- When using separate power supply for the sensor and load, supply power to sensor first. . 12-24VDC power supply should be insulated and limited voltage/current or Class 2, SELV power
- supply device. 5. Wire as short as possible and keep away from high voltage lines or power lines, to prevent inductive
- 6. When using switching mode power supply to supply the power, ground F.G. terminal and connect a condenser between 0V and F.G. terminal to remove noise.
- When using sensor with the equipment which generates noise (switching regulator, inverter, servo motor, etc.), ground F.G. terminal of the equipment.
- 8. This unit may be used in the following environment (Indoors (in the environment condition rated in 'Specifications') (2) Altitude max. 2,000m

(4) Installation category II

# Major Products

Der Optic Sensors
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vea Sensors
rea Sensors
Pressure Sensors
Rotary Encoders
I Connectors/Sockets
Switching Mode Power Supplies
Control Switches/Lamps/Buzzers
I/O Terminal Blocks & Cables
Stepper Motors/Drivers/Motion Controllers
Graphio/Logic Panels
Field Network Devices
Laser Marking System (Fiber, CO<sub>2</sub>, Nd: YAG)
Laser Welding/Cutting System

# **Autonics** Corporation

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